



European Network on New Sensing Technologies for Air Pollution  
Control and Environmental Sustainability - *EuNetAir*

COST Action TD1105

**1<sup>ST</sup> TRAINING SCHOOL**

**Universitat de Barcelona, Spain, 13 - 15 June 2013**

**organized by UB, MIND-IN2UB - Dept. of Electronics and CSIC-  
IDAEA**

Action Start date: 01/07/2012 - Action End date: 30/06/2016

Year 1: 2012 - 2013 (*Ongoing Action*)



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UNIVERSITAT ROVIRA I VIRGILI



COST is supported  
by the EU Framework Programme



ESF provides the COST Office  
through a European Commission contract



European Network on New Sensing Technologies for Air Pollution  
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**CARBON NANOMATERIALS**



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# Outline

- Environmental monitoring: many challenges
- Carbon nanomaterials: a few promises and many issues
- Gas sensors employing carbon nanomaterials
  - Carbon black and carbon nanofibres
  - Carbon nanotubes
  - Graphene
- Outlook

# Trace detection: many challenges

## Water

- Heavy metals: Pb, Hg -
- Endocrine disruptors -
- Microbial pathogens -
- Benzene, PCBs -
- Warfare agents

**Multimedia pollutants:**  
Heavy metals, Benzene,  
PCBs,...

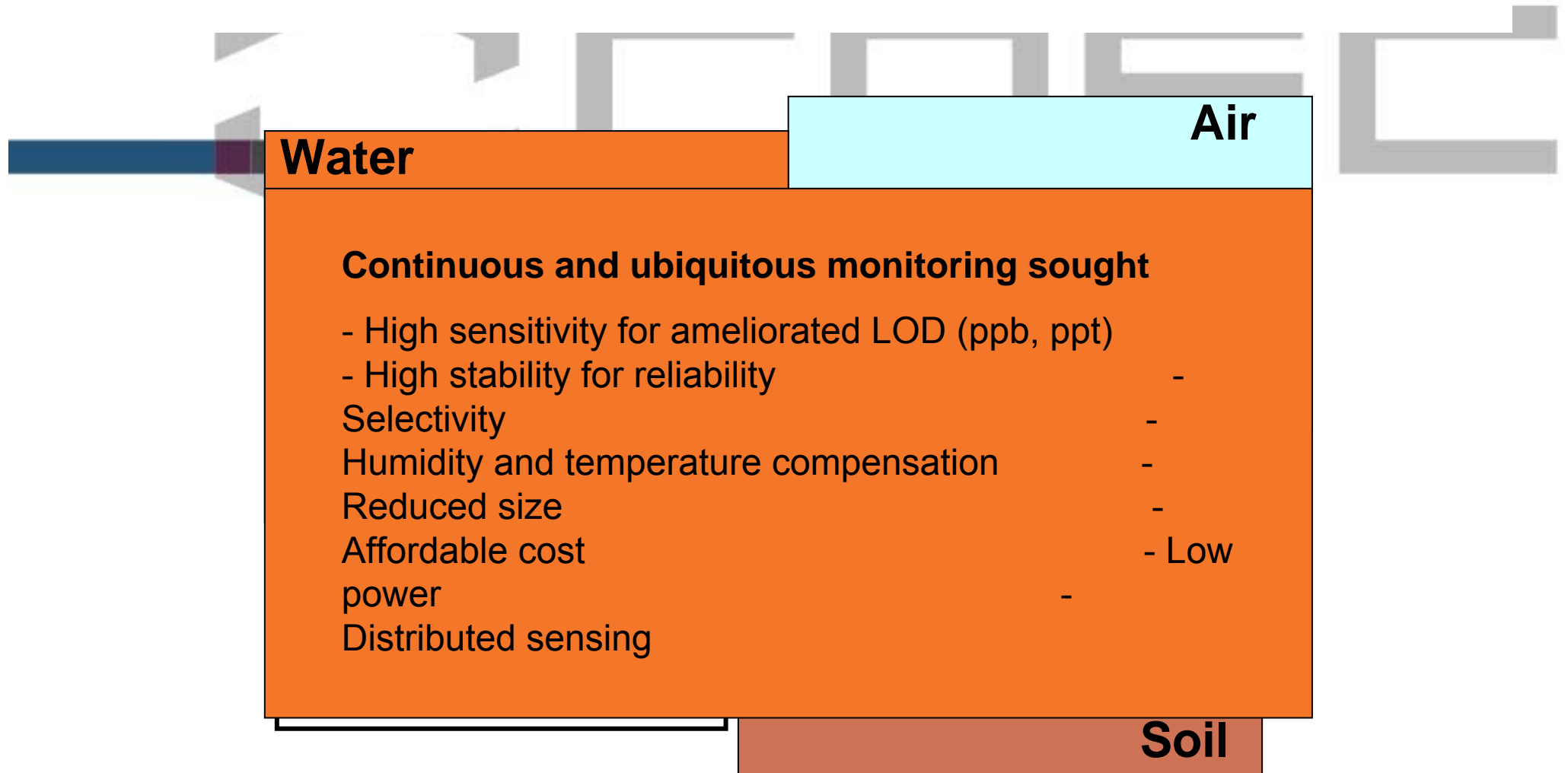
## Air

- Particulate matter -
- SOx, NOx, O3, VOCs,
- CFCs, CH4, Pb, Hg,
- explosives, warfare agents

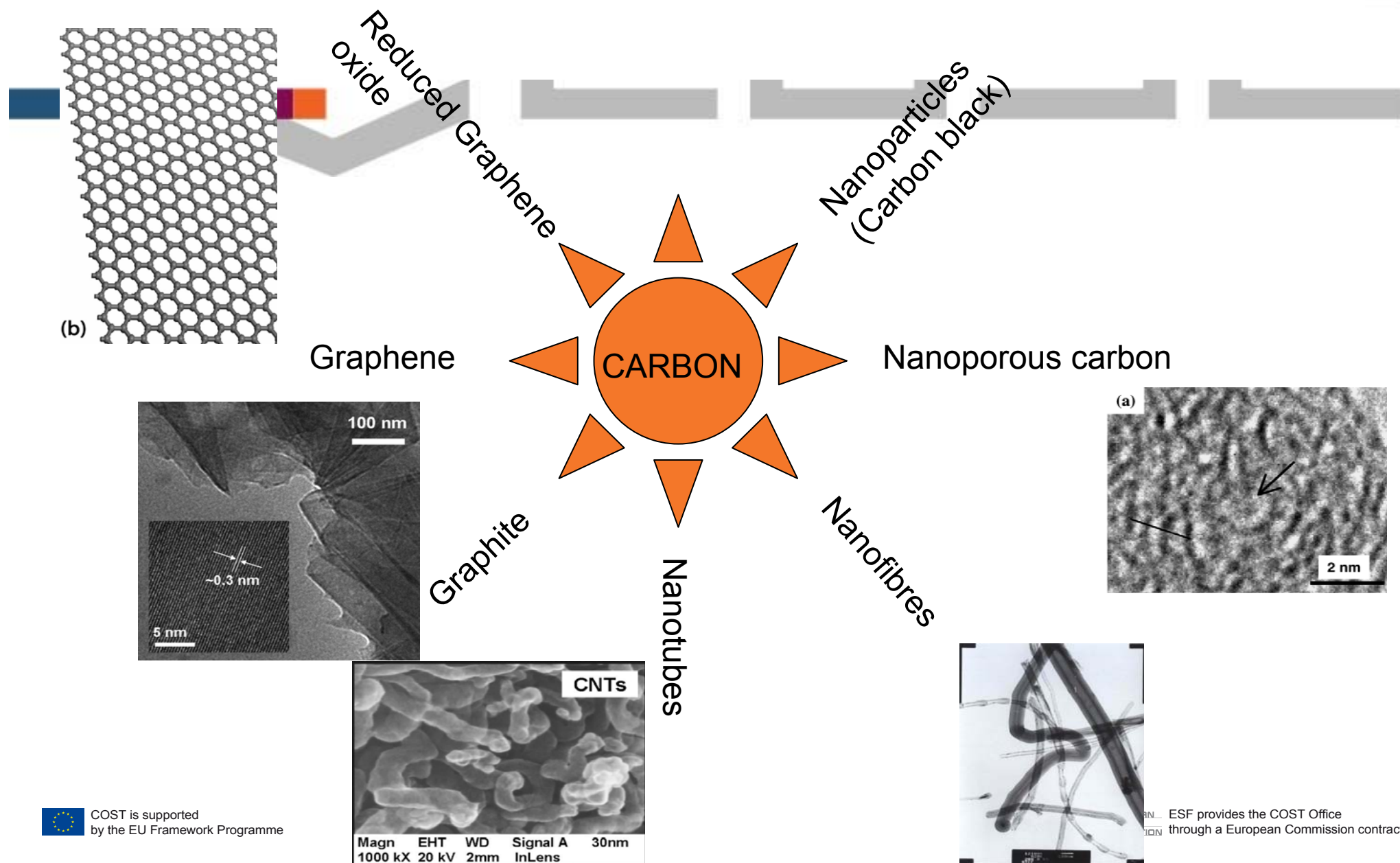
- Heavy metals: Pb, Hg -
- Benzene, Toluene,
- PCBs, Arsenic, TCE,
- TetraCE, Radon and
- other radioactive
- substances...

## Soil

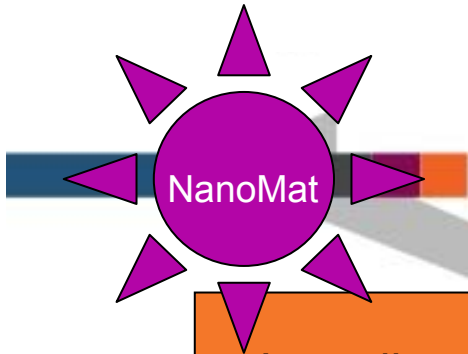
# Trace detection: many challenges



# Carbon nanomaterials: a few promises



# Carbon nanomaterials: a few promises



- Low-dimensional structures have most of its atoms exposed to the environment
- Some carbon materials have high quality crystal lattice and show high carrier mobility and low noise
- Avoidance of grain boundary poisoning (such as in polycrystalline metal oxides)
- They are good model materials for computational chemistry studies
- Different techniques can be used both to create defects and graft functional groups to their surface
- Fabricated by different methods, they are often amenable to making devices by conventional methods

# Carbon nanomaterials: and many issues

**Carbon nanomaterials (CNMATs) show interesting properties for trace detection of ambient pollutants BUT:**

- There is a need for cost-effective, scalable production methods that retain the essential properties of such materials ...
- ... and for tailoring surface properties via functionalization
- Contacting CNMATs is non-trivial (e.g. material contamination, which affects response, reproducibility...)
- High-quality vs low-quality CNMATs dilemma
- The advancement of applications of carbon nanomaterials is hampered by their biopersistence and pro-inflammatory action *in vivo*



# Carbon nanomaterials

## Activated carbon for pre-concentration

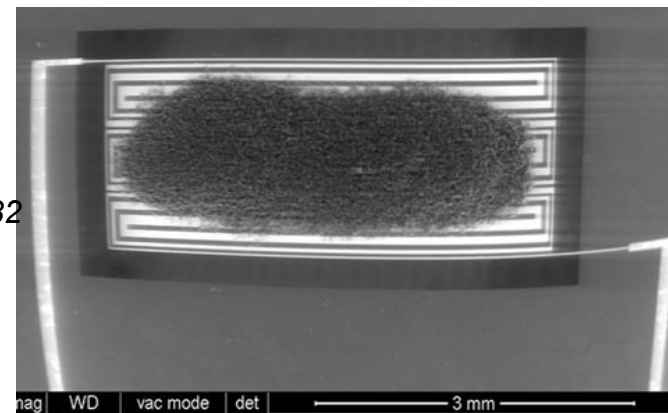
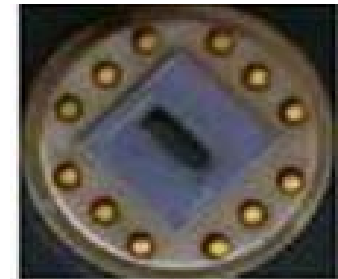
### Physical reactivation:

**Carbonization:** Material with carbon content is pyrolyzed at temperatures in the range 600–900 °C, in absence of oxygen.

**Activation/Oxidation:** Raw material to oxidizing atmospheres at temperatures in the range of 600–1200 °C.

**Chemical activation:** Prior to carbonization, the raw material is impregnated with certain chemicals. The chemical is typically an acid, strong base or a salt

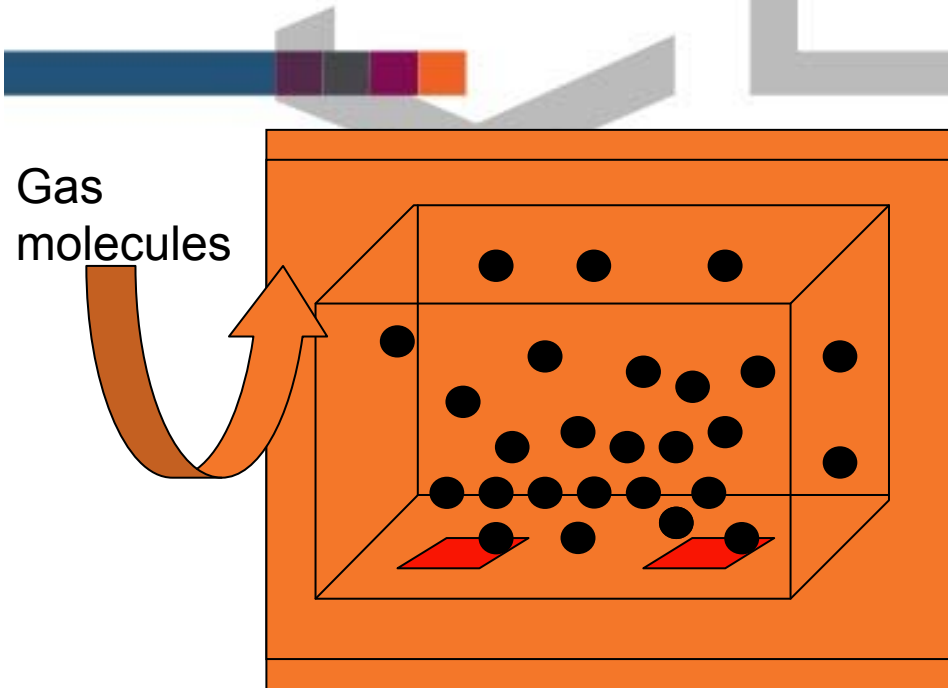
- AC has grain size in the range of microns, surface area of 500 to 1500 m<sup>2</sup>/g
- Total carbon content about 60%
- Pores in the 0.5 to 5 nm range
- Concentration factors up to 2000/mg



*E. Llobet, Sensors and Actuators B 132 (2008) 90*

# Carbon nanomaterials

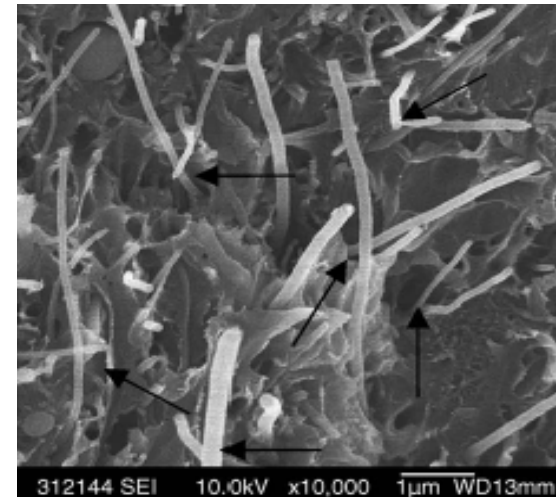
## Carbon black and carbon nanofibres



R. Fu, *Mat.Res.Bull.* 41 (2006) 553  
Lewis, *Anal. Chem.* 70 (1998) 4177  
Lewis, *Chem. Mater.* 8 (1996) 2298

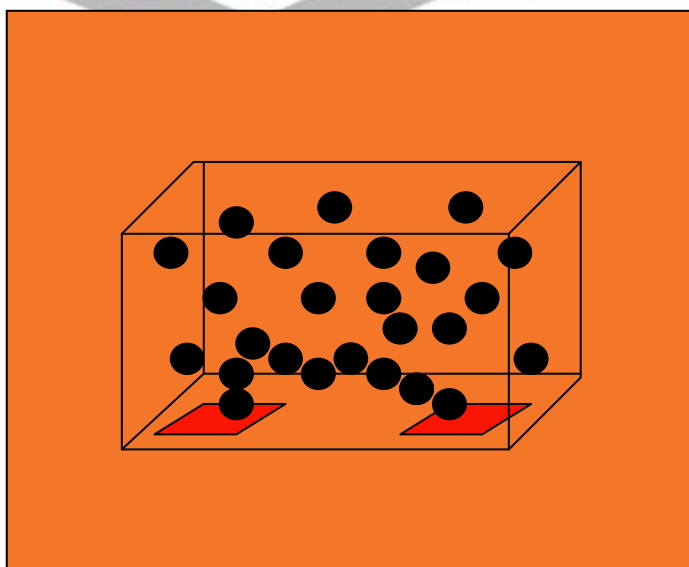
S.  
N.S.

- Produced by the incomplete combustion of heavy petroleum products
- Selectivity tuned by polymer matrix
- Dispersion by solvent/polymer sonication
- Response mechanism explained by percolation theory
- CB:  $\sim 30$  nm,  $200 \text{ m}^2/\text{g}$
- CNF: 70-250 nm,  $70 \text{ }\mu\text{m}$



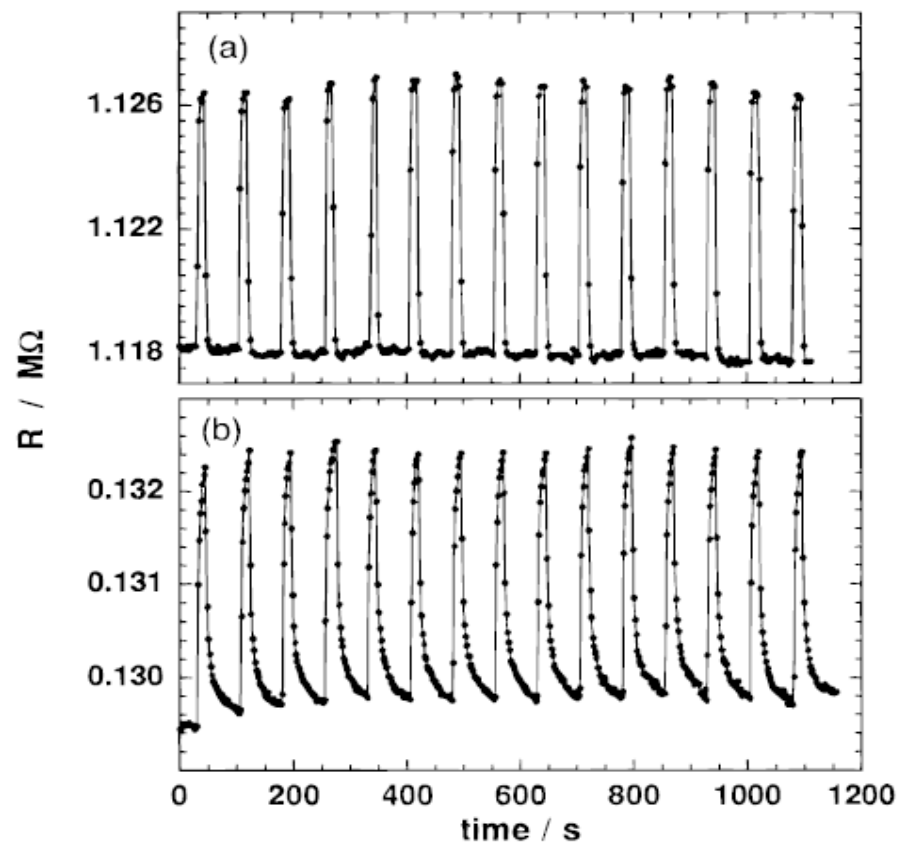
# Gas sensors employing carbon nanomaterials

## Carbon black and carbon nanofibres



R. Fu, *Mat.Res.Bull.* 41 (2006) 553  
Lewis, *Anal. Chem.* 70 (1998) 4177  
Lewis, *Chem. Mater.* 8 (1996) 2298

S.  
N.S.



a) PVA   b) PVP

Benzene 1.5 ppt

# Electrospun carbon nanofibers

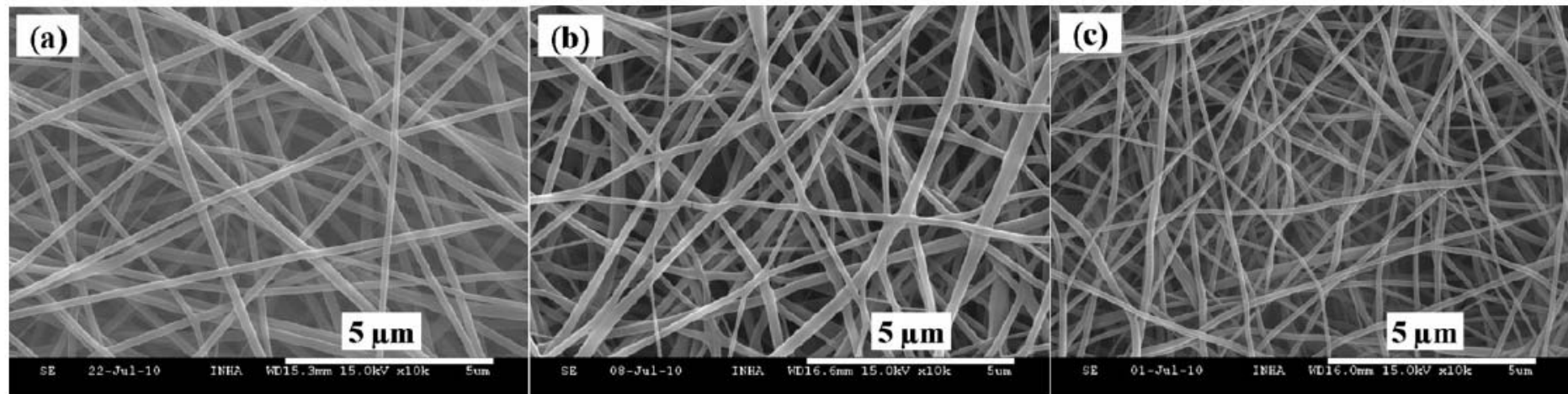


Fig. 1. SEM microphotographs of electrospun (a) pure PVP nanofibers, (b) PEDOT:PSS/PVP nanofibers, and (c) PEDOT:PSS/MWCNT-COOH/PVP nanofibers.

**Room temperature  
detection of aromatic  
VOCs at ppm level**

J. Choi et al., *Synthetic Metals* 162 (2012) 1513

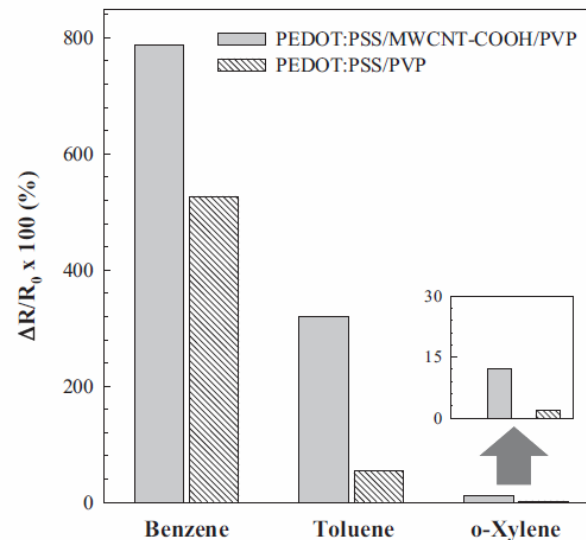


Fig. 4. Response magnitude of electrospun PEDOT:PSS/MWCNT-COOH/PVP and PEDOT:PSS/PVP nanofibers to the aromatic VOCs at room temperature.

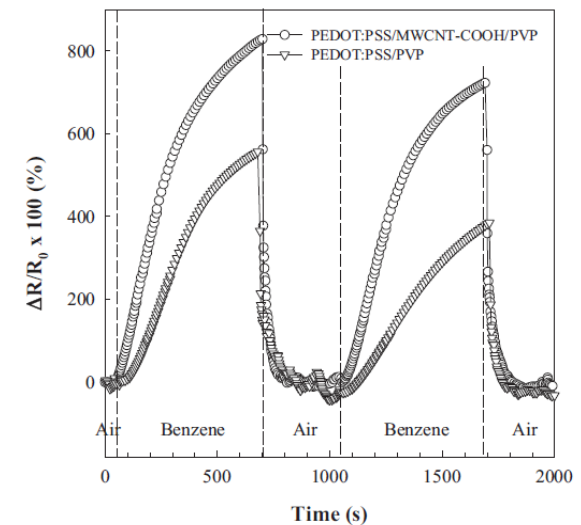
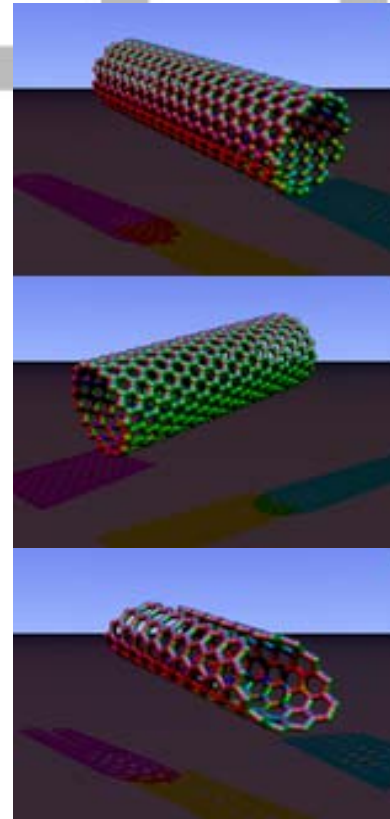
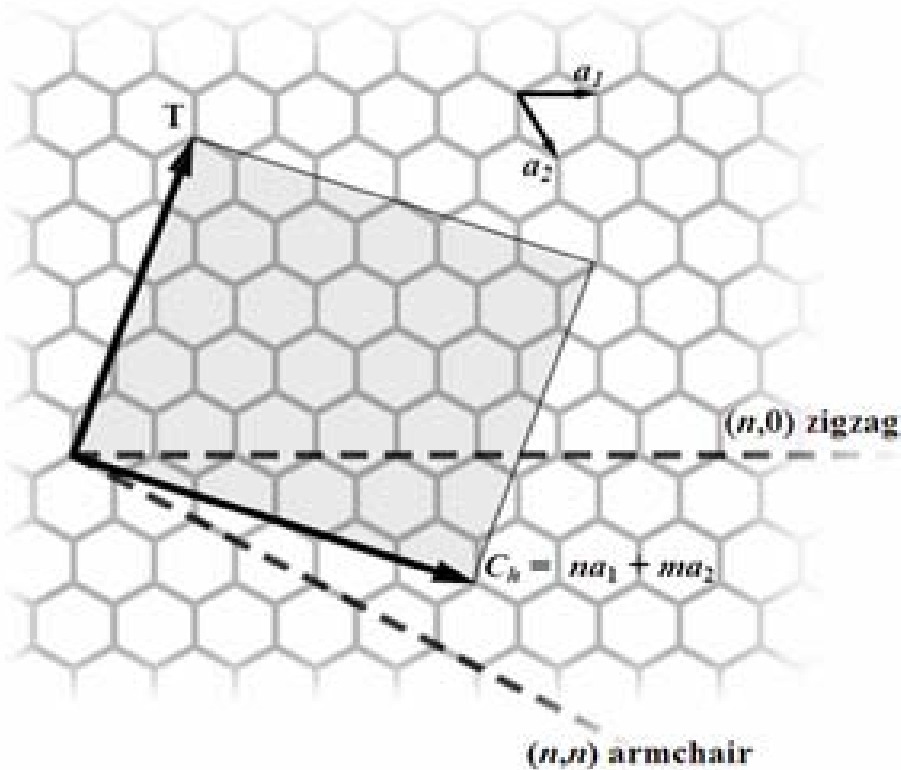


Fig. 5. Response of electrospun PEDOT:PSS/MWCNT-COOH/PVP and PEDOT:PSS/PVP nanofibers upon cyclic exposure to benzene vapor at room temperature.

# Carbon nanomaterials

## Carbon nanotubes



Armchair

ZigZag

Chiral

For a given  $(n,m)$  nanotube, if  $n = m$ , the nanotube is metallic; if  $n - m$  is a multiple of 3, then the nanotube is semiconducting with a very small band gap, otherwise the nanotube is a moderate semiconductor.

# Carbon nanomaterials

## Carbon nanotubes

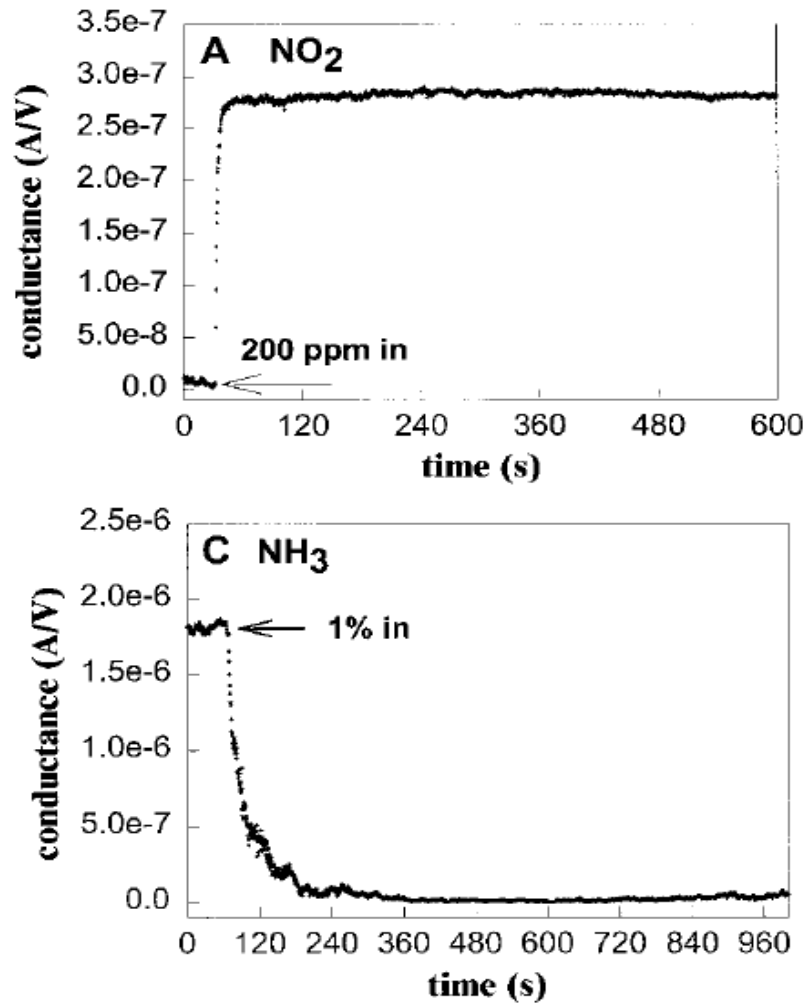
### *Synthesis methods*

- Arc discharge: Nanotubes were observed in 1991 in the carbon soot of graphite electrodes during an arc discharge. Yield: 30% of both SWNT and MWNT with few defects
- Laser ablation: A pulsed laser vaporizes a graphite target in a high-temperature reactor while an inert gas is bled into the chamber. Co+Ni catalysts increase yield to 70% mostly SWNT (expensive)
- Chemical vapor deposition: During CVD, a substrate is prepared with a layer of metal catalyst particles. The substrate is heated to approximately 700°C and a process gas (such as ammonia, nitrogen or hydrogen) and a carbon-containing gas (such as acetylene, ethylene, ethanol or methane) are bled onto the reactor. Nanotubes grow at the sites of the metal catalyst. (Most promising technique for commercial production)



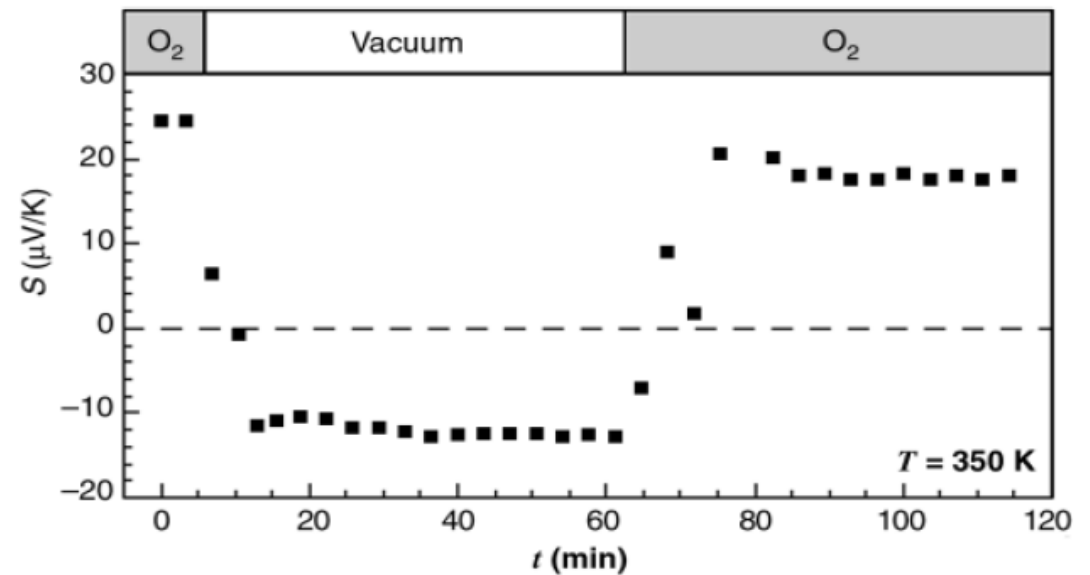
# Carbon nanomaterials

## Carbon nanotubes



J. Kong, Science 287 (2000) 622

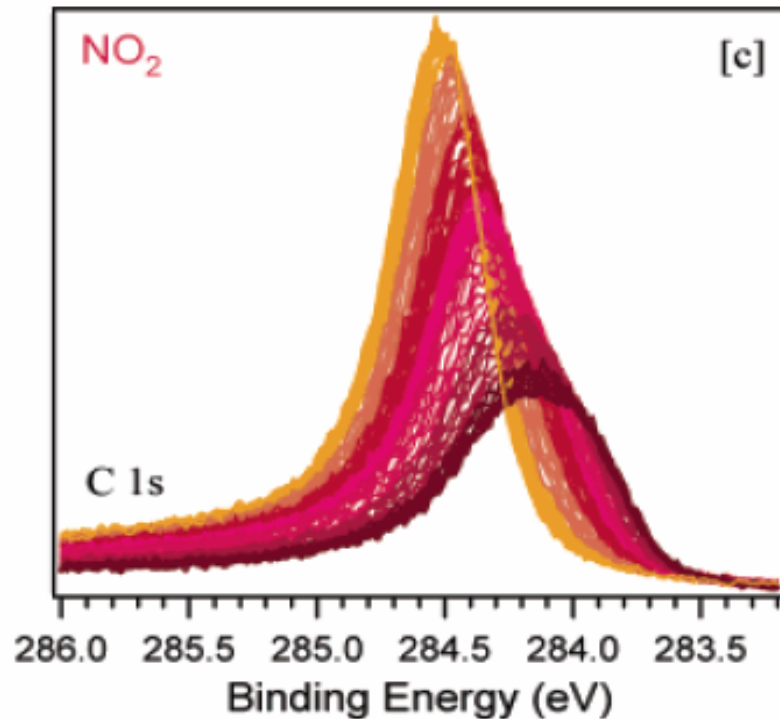
Electronic properties of SWCNTs are found extremely sensitive to chemical environment



P.G. Collins, Science 287 (2000) 1801

# Carbon nanomaterials

## Carbon nanotubes



Electronic spectra affected by  $\text{NO}_2$  as revealed by photoemission spectra

Sensitivity to  $\text{O}_2$ ,  $\text{H}_2\text{O}$  and  $\text{CO}$  may be induced by the presence of contaminants (Na), catalysts or defect sites and open tube caps.

Cleaning process: Annealing at 1270 K in ultra high vacuum: Removes impurities, restores nanotube structure and closes nanotube caps.

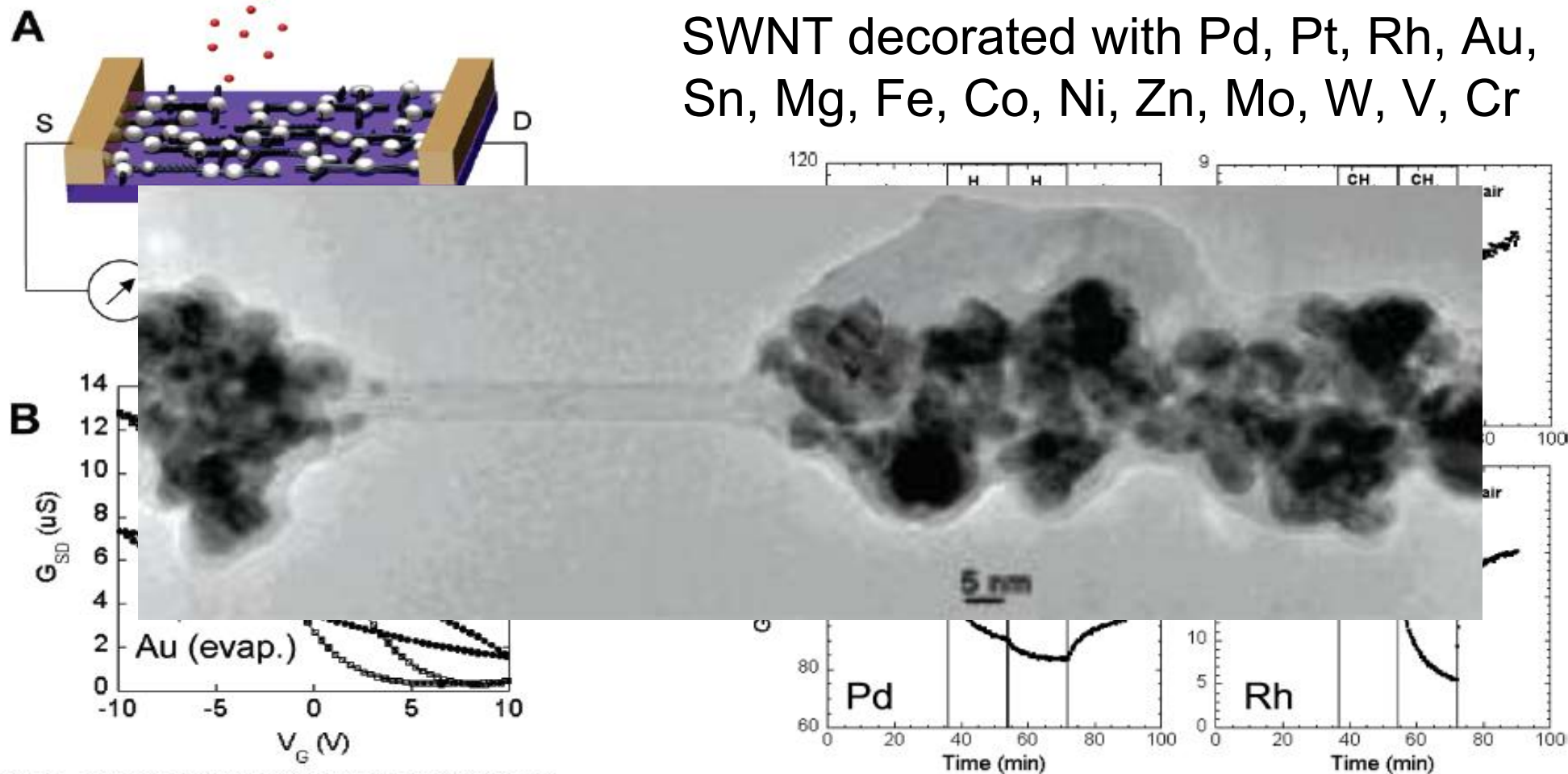
A. Goldoni, JACS 125 (2003) 11329

**Cleaning of CNT surface and control of surface defects needed for consistent sensitivity**



# Gas sensors employing carbon nanomaterials

## Carbon nanotubes

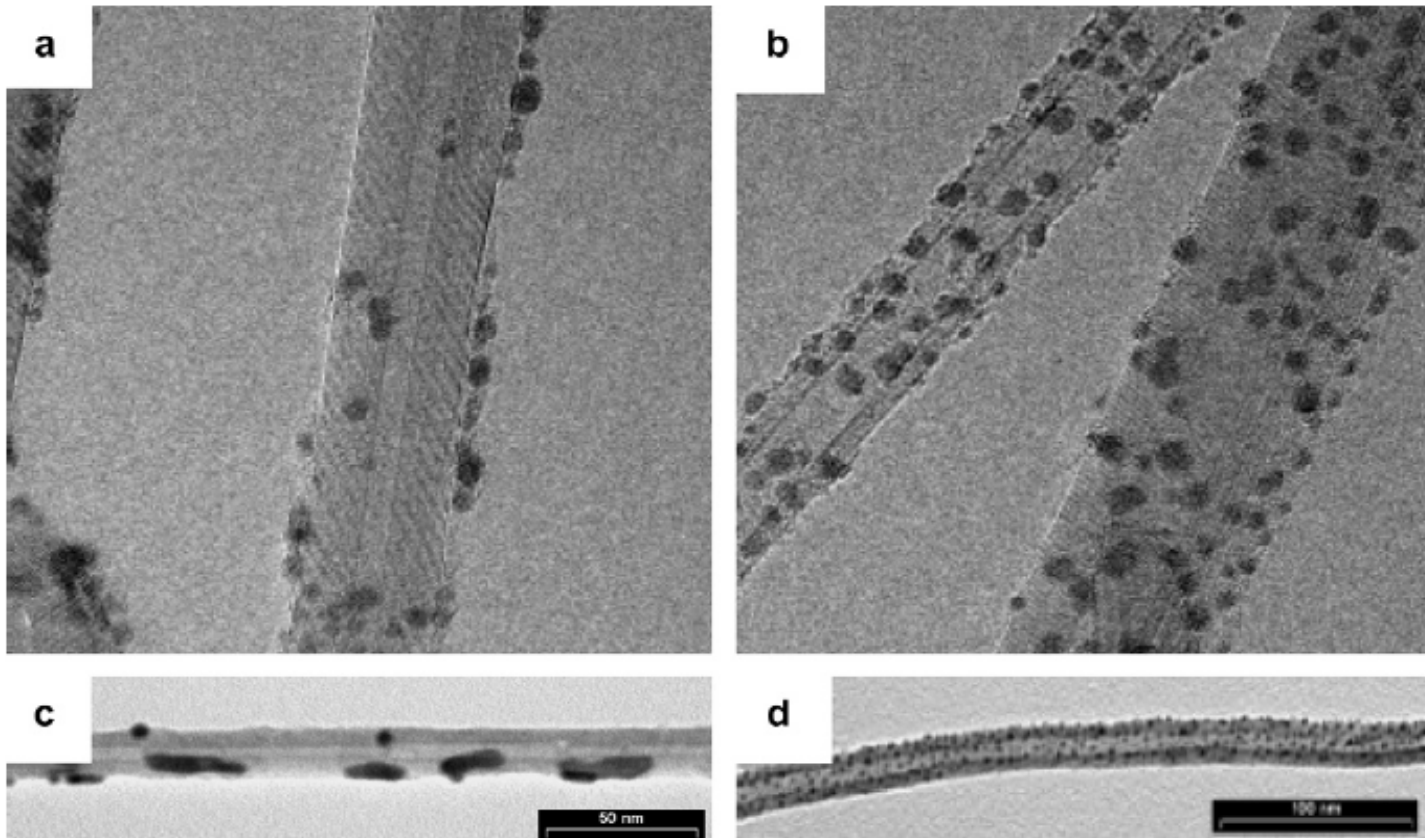


**Figure 1.** (A) Conceptual illustration of a carbon nanotube network connecting source (S) and drain (D) electrodes of a FET. SWNTs are decorated with metal nanoparticles (silver bullets) for selective detection of analyte gases (red dots). (B) Electronic measurements, such as source-drain conductance ( $G_{SD}$ ), as a function of gate voltage ( $V_G$ ) before (bare) and after thermal evaporation of discontinuous layer of gold (Au evap.).

A. Star, *J. Phys. Chem. B*, 110 (2006) 21014.

# Carbon nanomaterials

## Carbon nanotubes



### Au binding energy:

Pristine CNT: 0.73 eV

Isolated Au pair: 1.39 eV

VO<sub>2</sub>: 1.29 eV.

Pd (top) and Au (bottom) decorated MWCNTs a) & c) pristine; b) & d) oxygen plasma treated

E. Llobet, *Sens. Actuators B*, 113 (2006) 36.

E. Llobet, *Nanotechnology* 20 (2009) 375501 E.

Llobet, *Carbon* 48 (2010) 3477

# Gas sensors employing carbon nanomaterials

## Carbon nanotubes

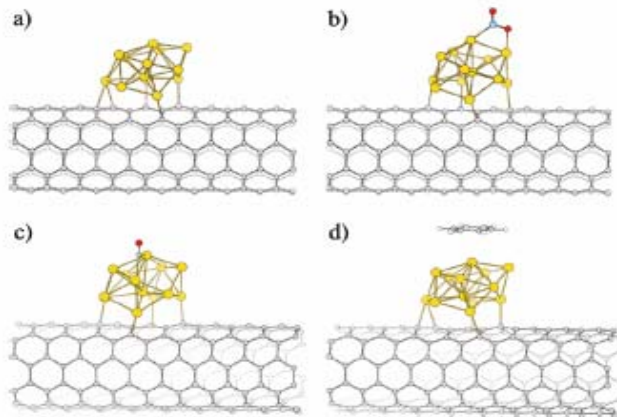
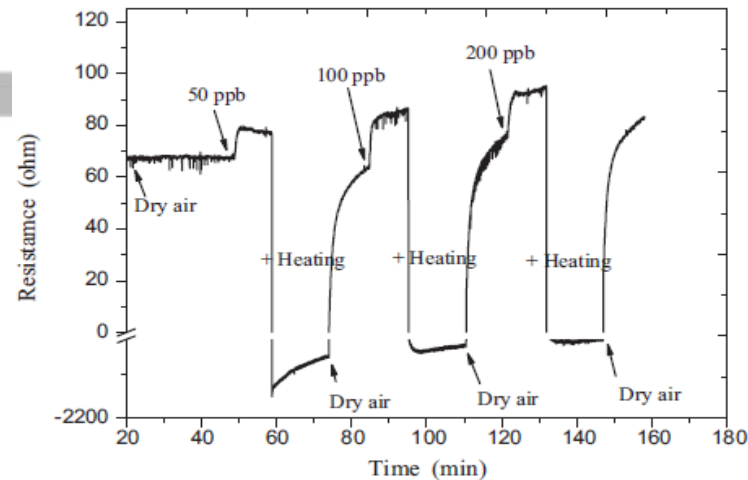


Figure 4. Ball-and-stick models illustrating fully *ab initio* optimized atomic structures of a (5,5) SWNT decorated with a  $\text{Au}_{13}$  nanocluster (a) and with various adsorbed molecules:  $\text{NO}_2$  (b),  $\text{CO}$  (c), and  $\text{C}_6\text{H}_6$  (d).

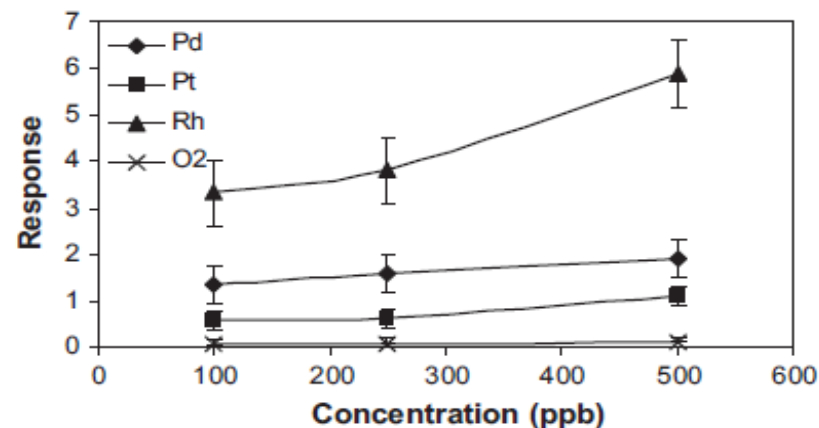
**TABLE 1.** Computed Binding Energies ( $E_B$ , eV), Charge Transfer ( $\Delta q$ , |e|),  $\text{Au}_{13}$ –SWNT Bond Length ( $d_{\text{Au}}$ , Å), and Molecule– $\text{Au}_{13}$  Bond Length ( $d_{\text{gas}}$ , Å)

	$\text{Au}_{13}$	$\text{NO}_2$	$\text{CO}$	$\text{C}_6\text{H}_6$
$E_B$	–2.444	–3.257	–1.821	–0.193
$d_{\text{Au}}$	2.38	2.39	2.35	2.38
$d_{\text{gas}}$		2.13	2.10	3.88
$\Delta q^a$	0.06	0.506	0.164	~0.0

<sup>a</sup> Positive (negative) values of  $\Delta q$  denote an acceptor (donor) character of the corresponding adsorbed molecule.



Rh-CNT sensor response to benzene



E. Llobet, *ACS Nano*, 6 (2011) 4592

E. Llobet, *Anal. Chim. Acta* 708 (2011) 19

# Carbon nanomaterials

## Carbon nanotubes

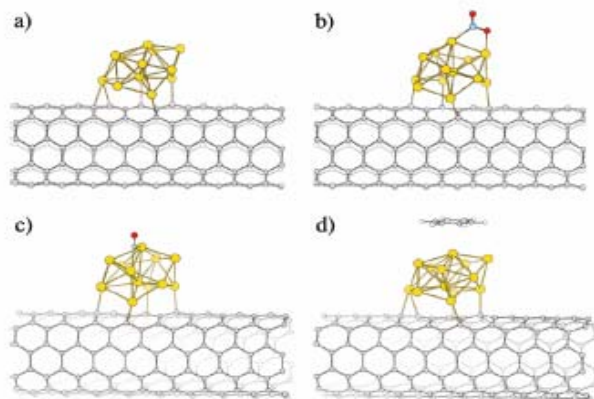
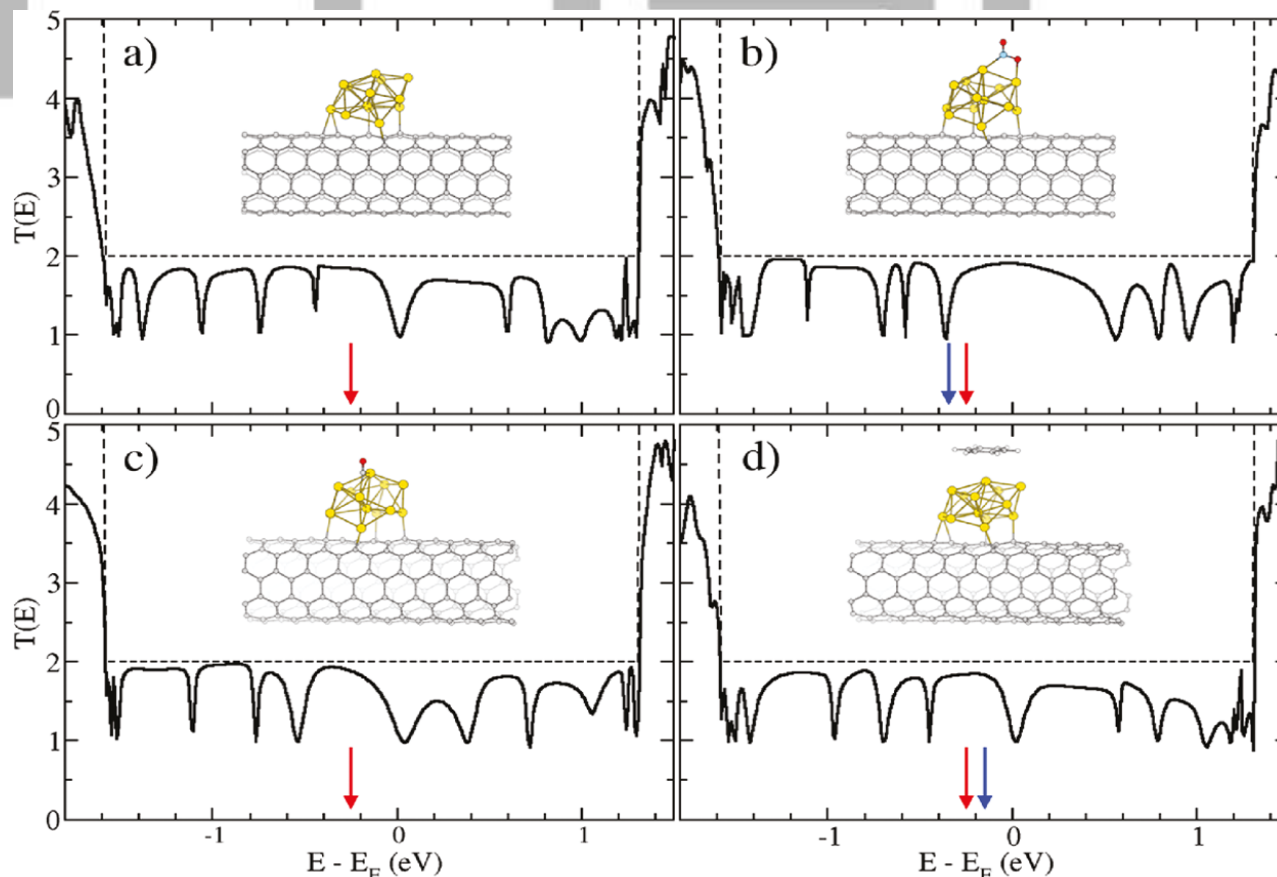


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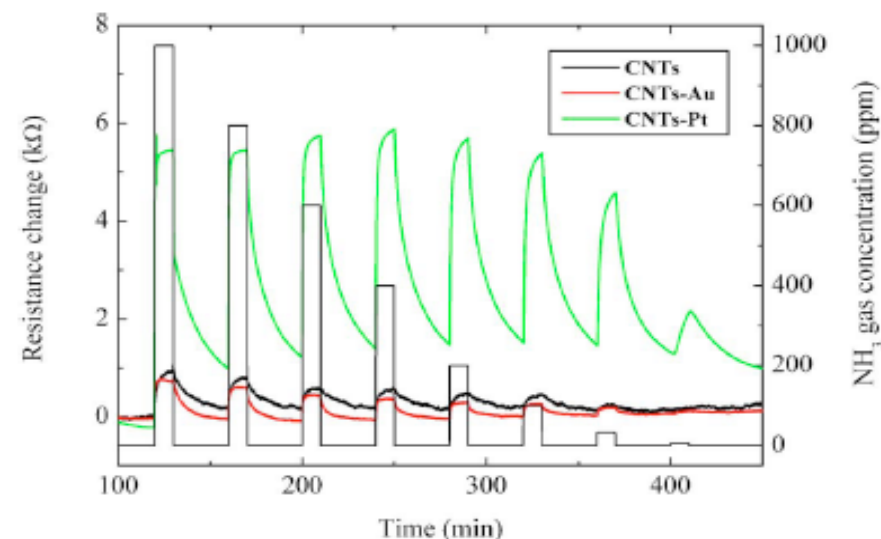
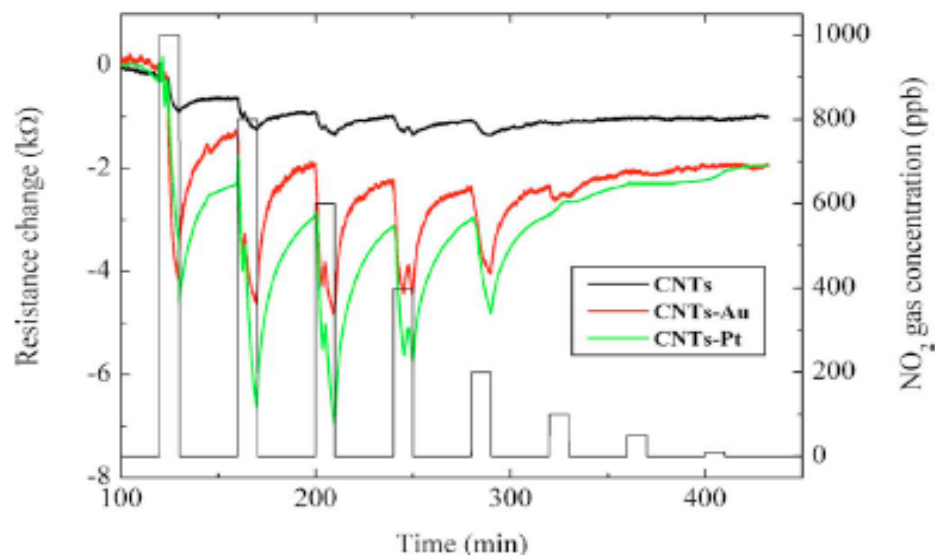
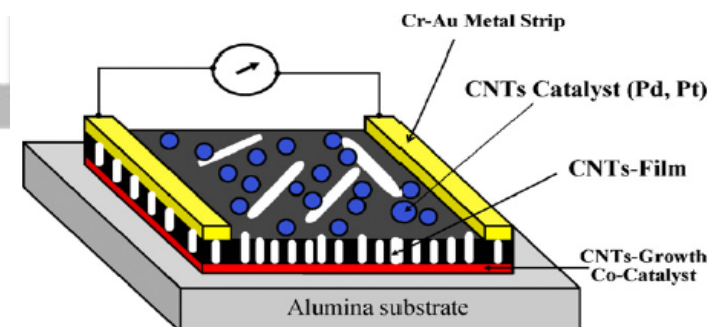
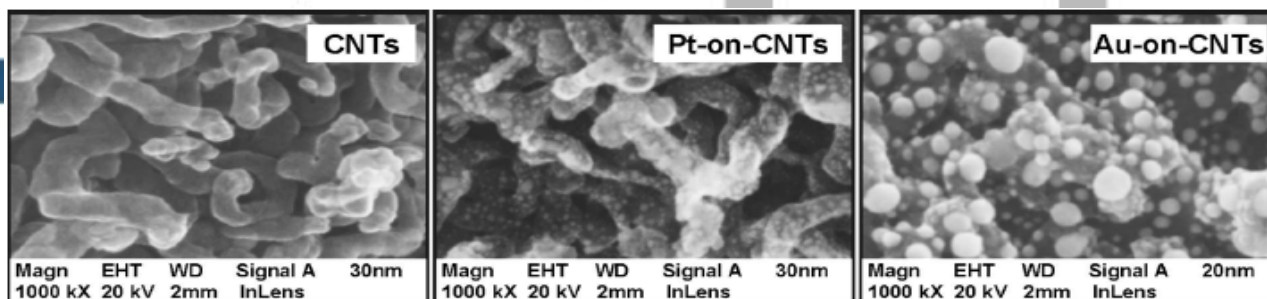
a) Au b) Au+NO<sub>2</sub>, c) Au+CO, d) Au+C<sub>6</sub>H<sub>6</sub>

E. Llobet, *ACS Nano*, 6 (2011) 4592



# Gas sensors employing carbon nanomaterials

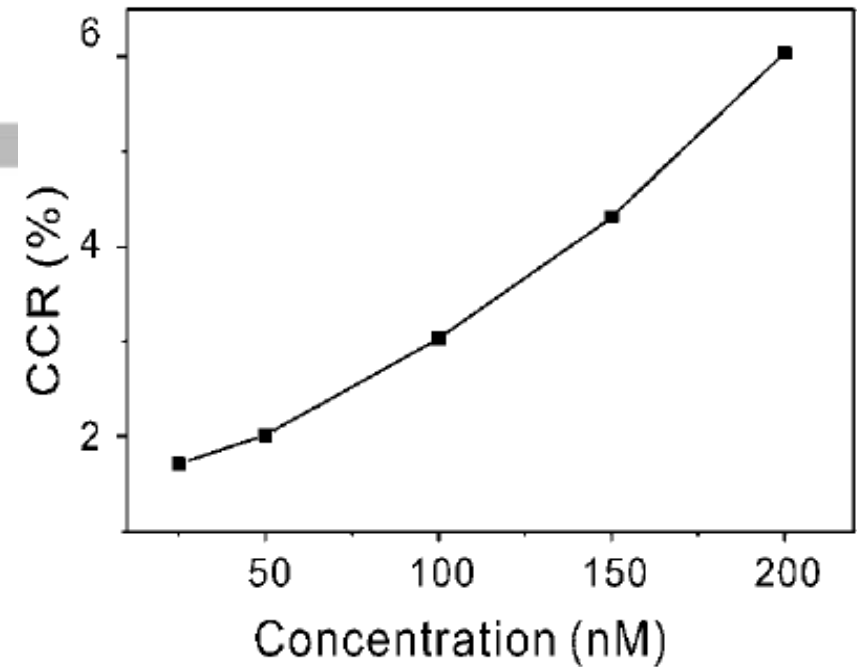
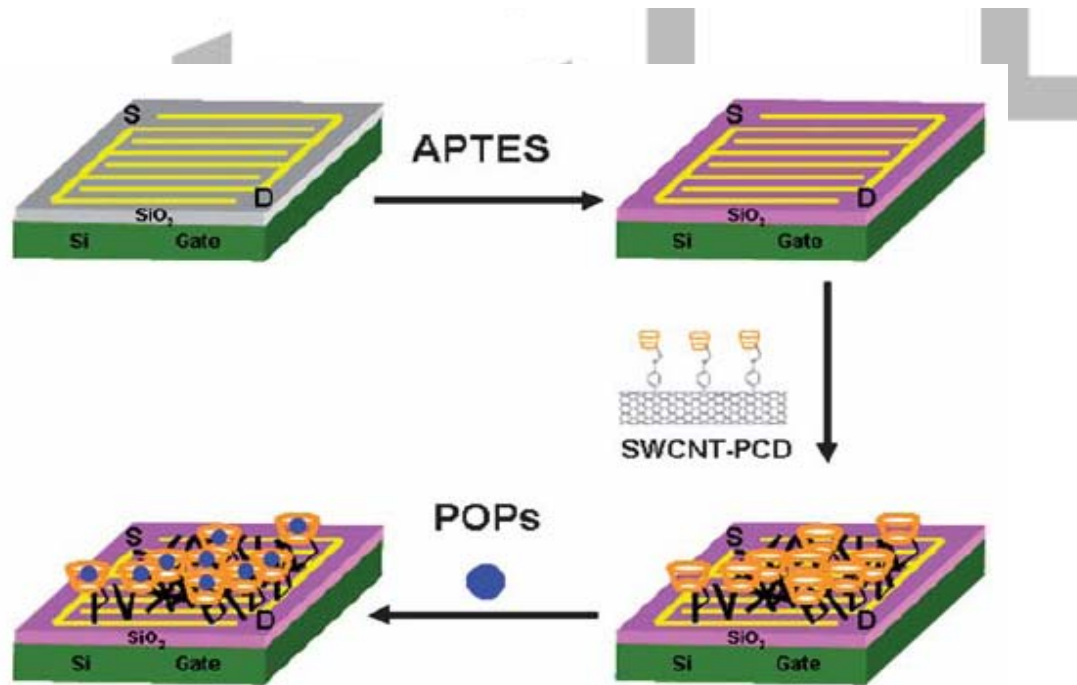
## Carbon nanotubes



M. Penza, *APL*, 90 (2007) 173123  
 Penza, *Sens. Actuators B* 135 (2008) 289  
 Penza, *Thin Solid Films* 517 (2009) 6211

# Gas sensors employing carbon nanomaterials

## Carbon nanotubes



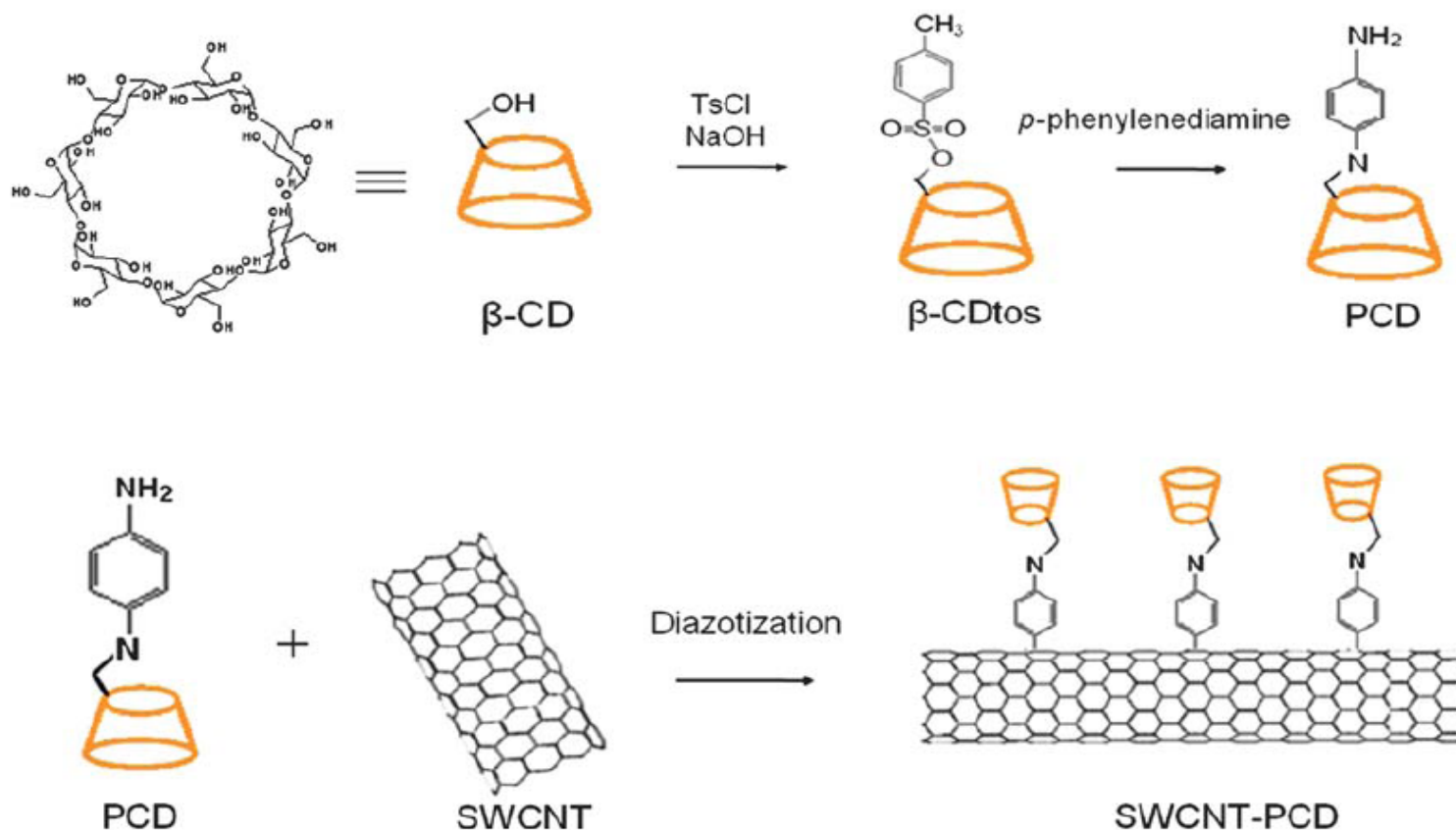
POPs	CCR/%
TCB	12.5
Aldrin	5.6
CD-68	3.8
Mirex	3.3
HCB	1.6

SWCNT decorated with an aminophenylamino cyclodextrin (PCD) for detection of persistent organic compounds

J. Liu, *J Mater. Chem.*, 21 (2011) 11109

# Gas sensors employing carbon nanomaterials

## Carbon nanotubes



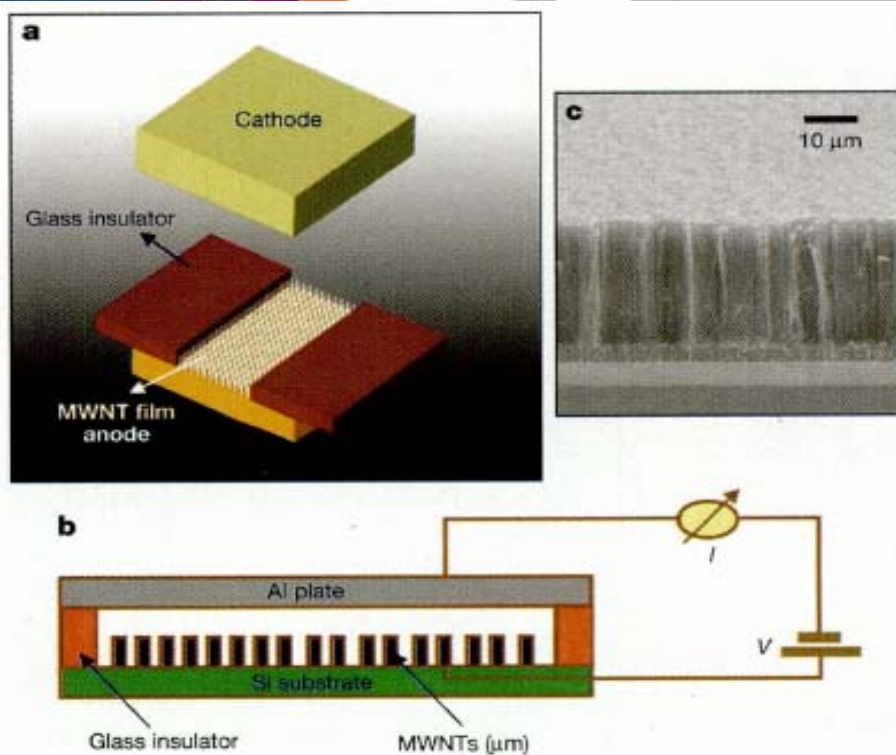
**Fig. 1** Schematic representation of synthesis of PCD and preparation of SWCNT-PCD hybrids.

SWCNT decorated with an aminophenylamino cyclodextrin (PCD) for detection of persistent organic compounds

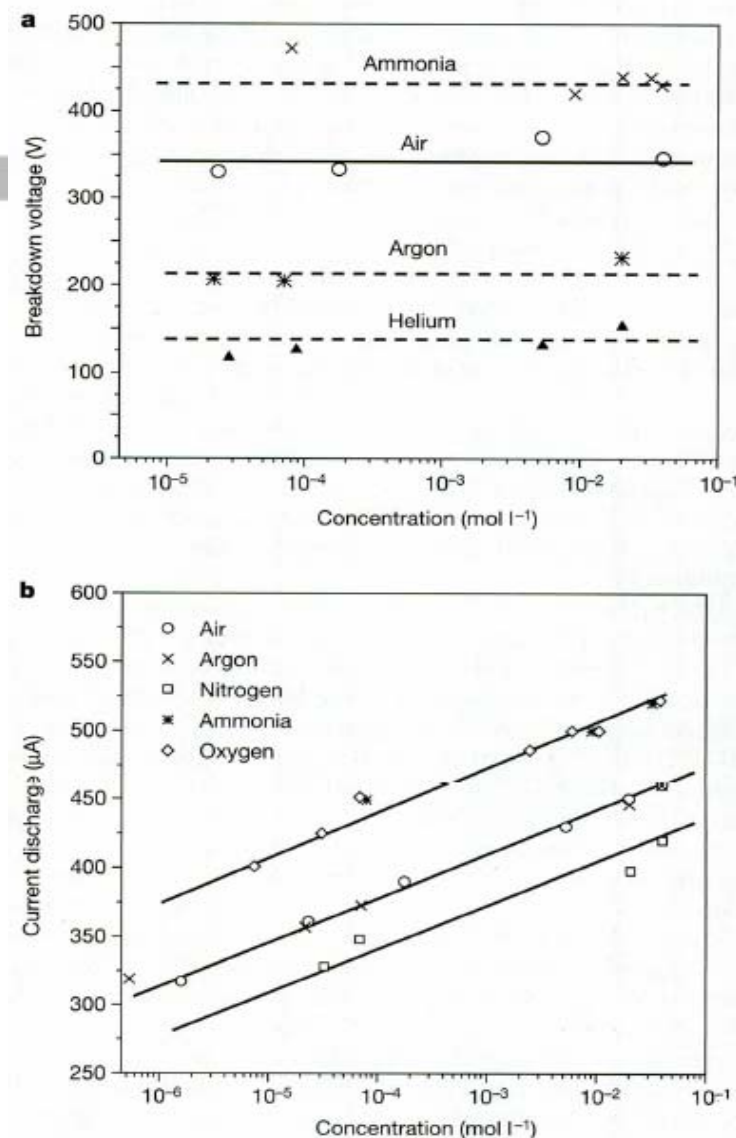
J. Liu, *J Mater. Chem.*, 21 (2011) 11109

# Gas sensors employing carbon nanomaterials

## Carbon nanotubes



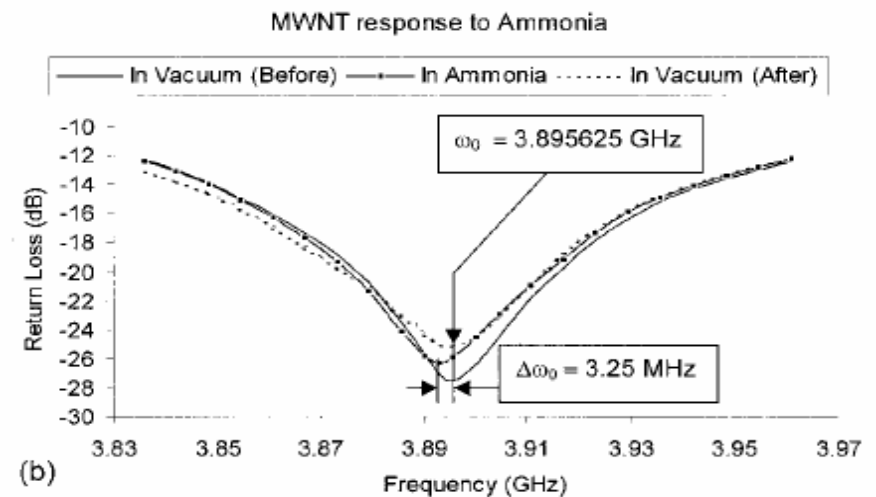
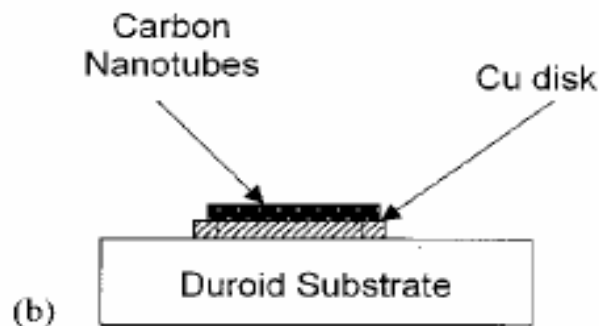
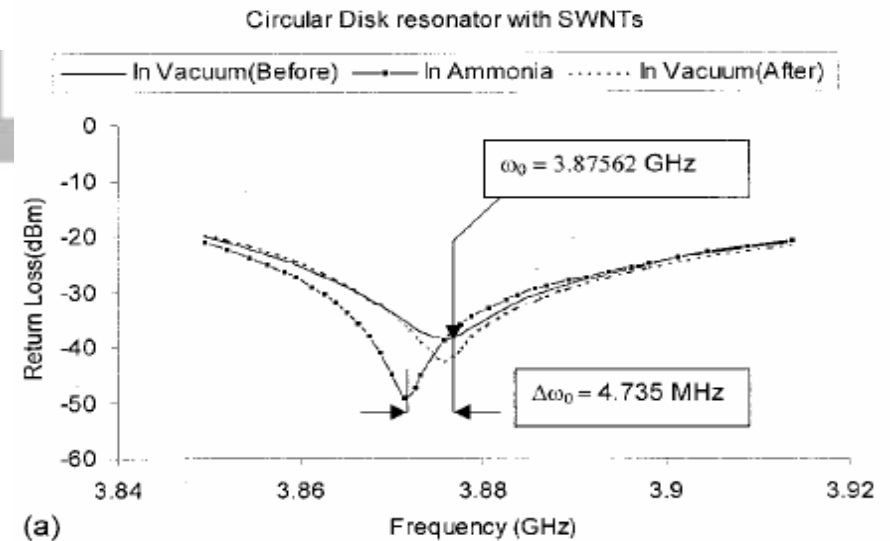
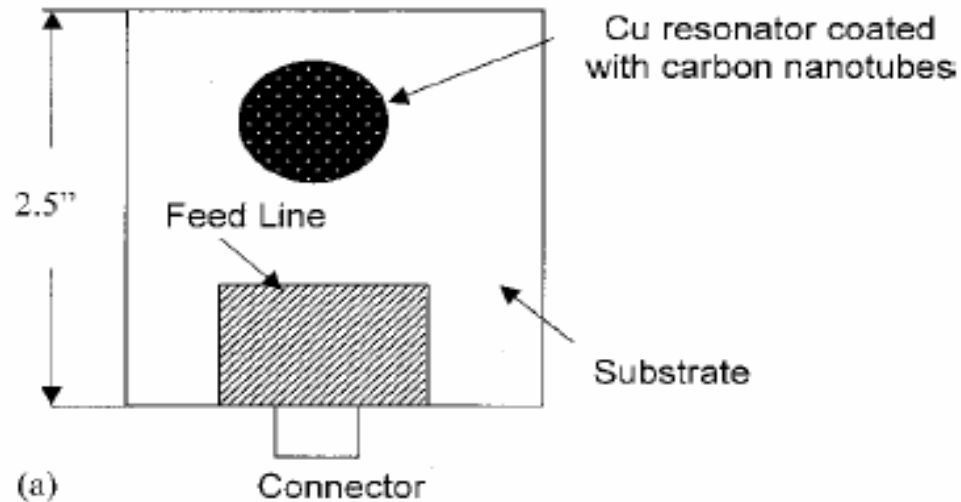
A. Modi, *Nature*, 424 (2003) 171





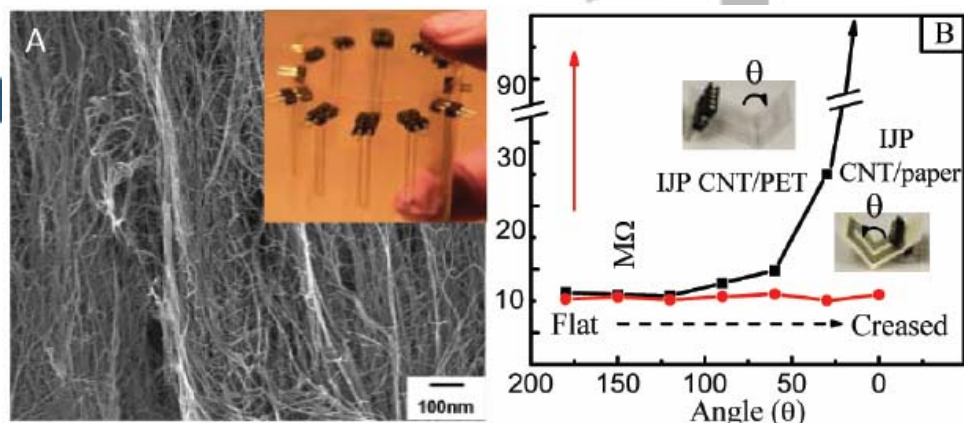
# Gas sensors employing carbon nanomaterials

## Carbon nanotubes



A. Pham, *APL*, 80 (2002) 4632

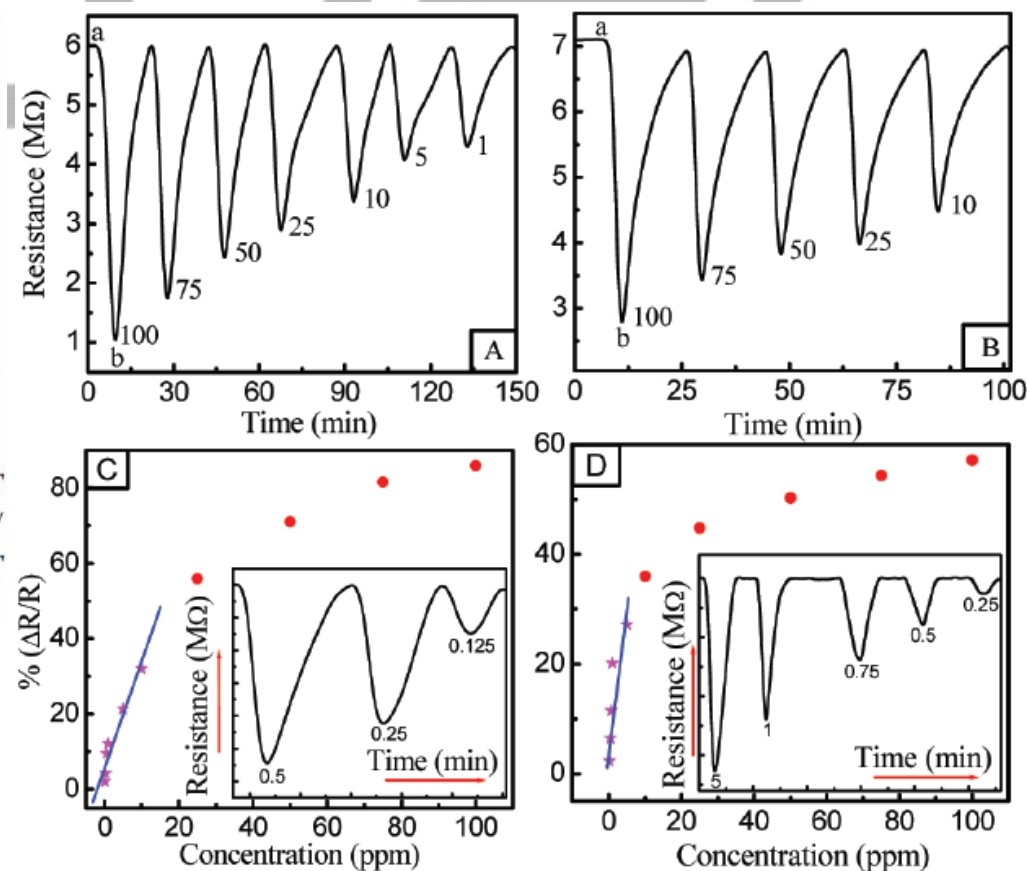
# Flexible CNT sensors



**Figure 1.** (A) Field-effect SEM image of inkjet-printed CNTs on PET (CNT/PET). The inset shows an array of 10 inkjet-printed CNT/PET sensors. (B) Plot of resistance vs bending angle for CNT/PET and CNT/paper sensors.

## Room temperature detection of NO<sub>2</sub> at ppm-ppb level

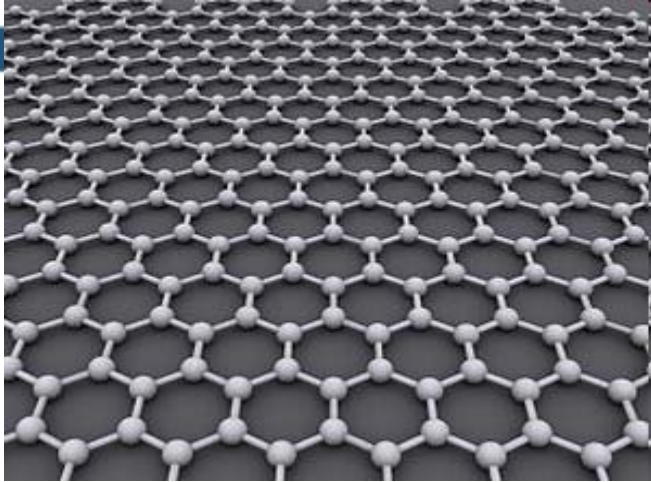
A. Ammu et al., *JACS* 134 (2012) 4553



**Figure 2.** (A, B) Plots of resistance ( $R$ ) vs time for successively decreasing concentrations of NO<sub>2</sub> vapor for inkjet-printed (A) CNT/PET and (B) CNT/paper films. NO<sub>2</sub> vapor was present at point “a” and removed at point “b”. Numbers on valleys represent the vapor concentrations in ppm. (C, D) Plots of  $\Delta R/R$  vs concentration for inkjet-printed (C) CNT/PET and (D) CNT/paper films. The insets show plots of resistance vs time at low concentrations.

# Carbon nanomaterials

## Graphene



Graphene is a flat monolayer of carbon atoms tightly packed into a two-dimensional (2D) honeycomb lattice, and is a basic building block for graphitic materials of all other dimensionalities.

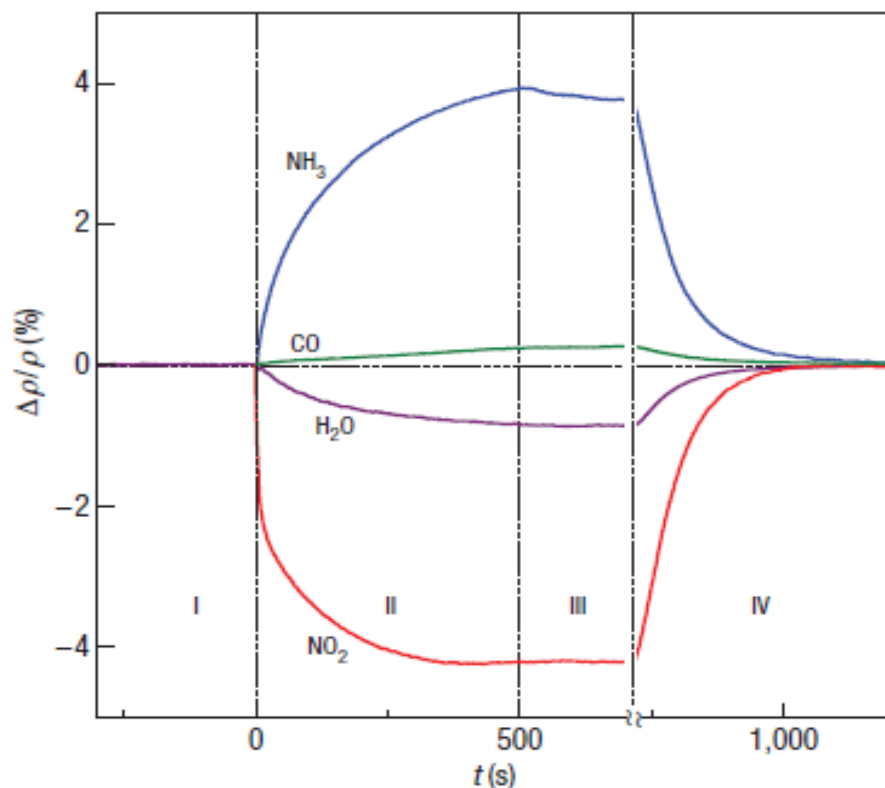
K.S. Novoselov, *Nature Mat*, 6 (2007) 183

Graphene can be obtained by exfoliation of graphite, by epitaxial growth on SiC substrates, graphite oxide reduction, from graphite by sonication, ...

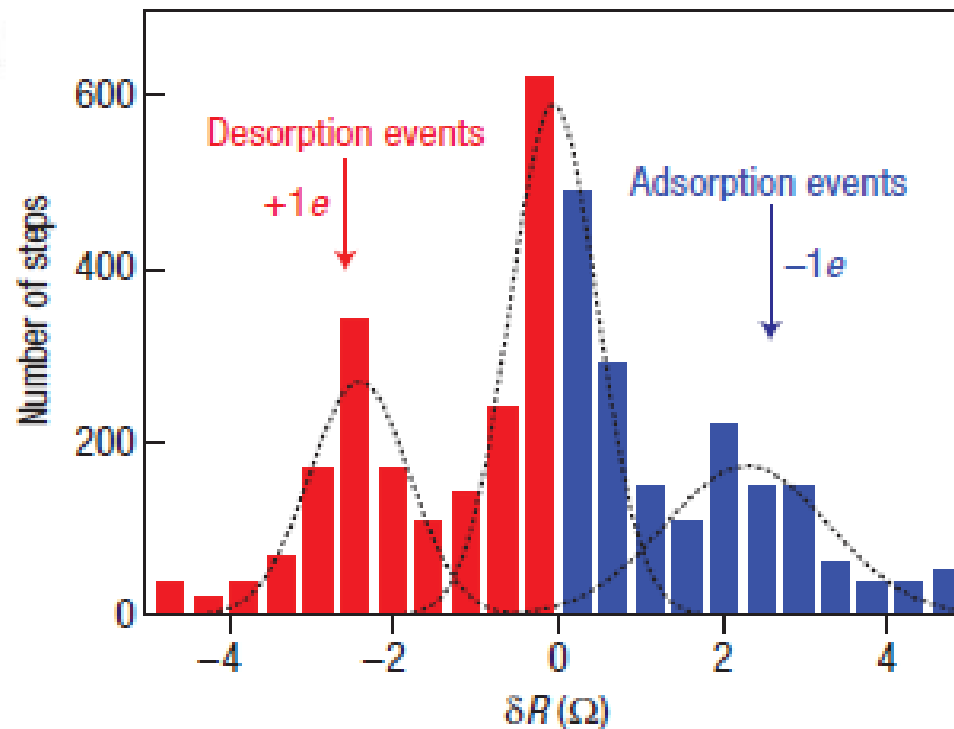
Graphene shows very high carrier mobility and very low noise

# Carbon nanomaterials

## Graphene



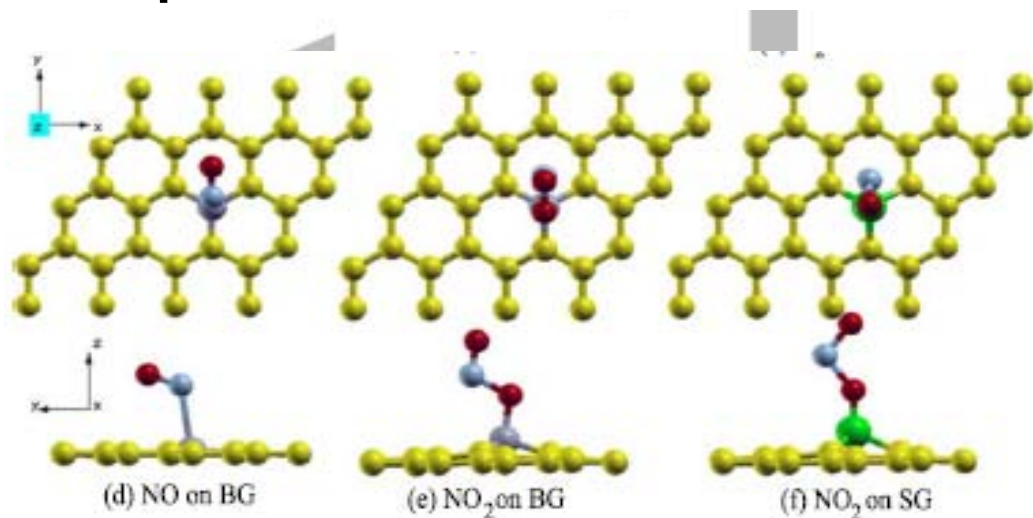
K.S. Novoselov, *Nature Mat*, 6 (2007) 652



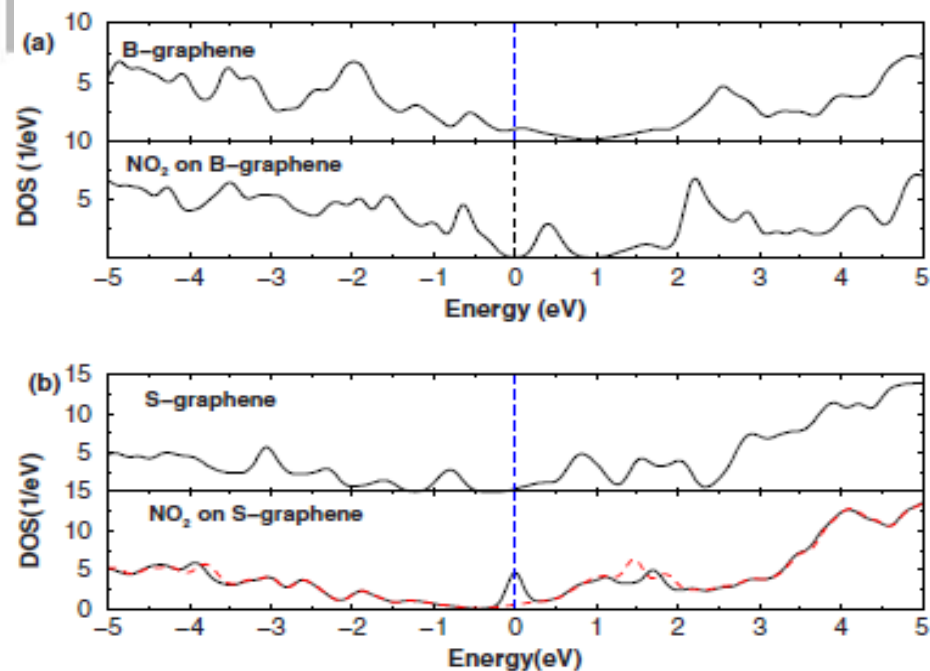
Statistical distribution of step changes in device resistance,  $\delta R$ , during the slow desorption of  $\text{NO}_2$ . The side peaks are evidence for detection of adsorption or desorption of individual gas molecules

# Gas sensors employing carbon nanomaterials

## Graphene



Substitutional doping of graphene enhances changes upon NO<sub>2</sub> or NO adsorption

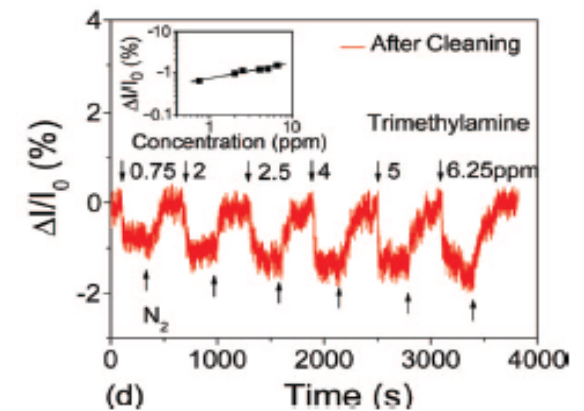
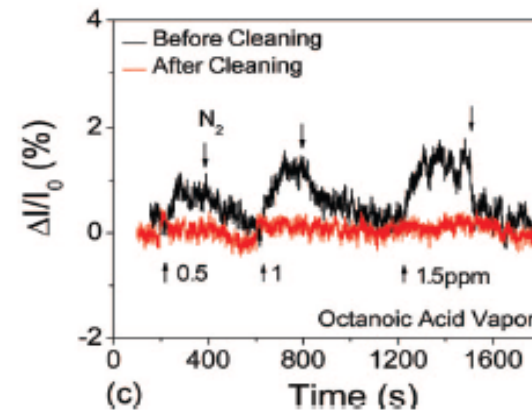
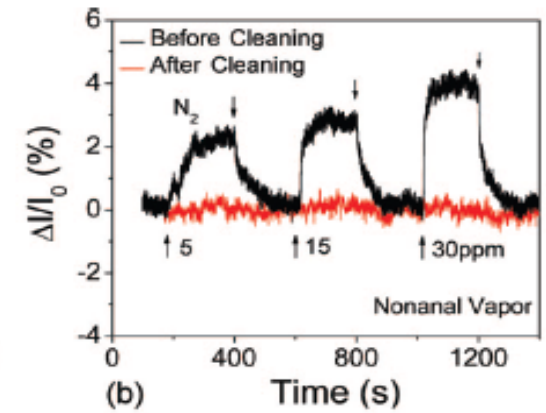
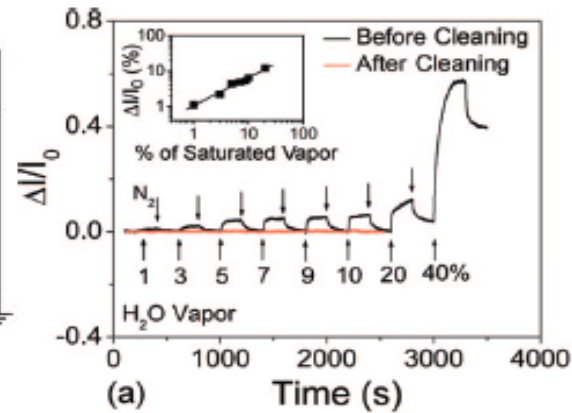
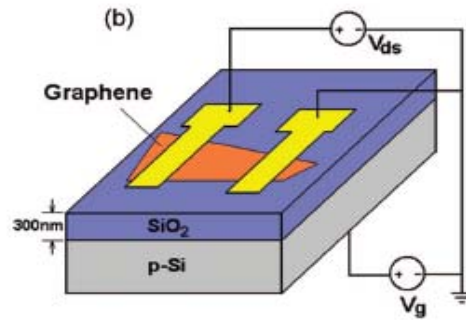
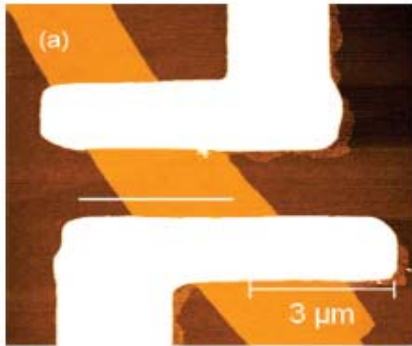


J. Yuan, *APL.*, 95 (2009) 232105



# Gas sensors employing carbon nanomaterials

## Graphene

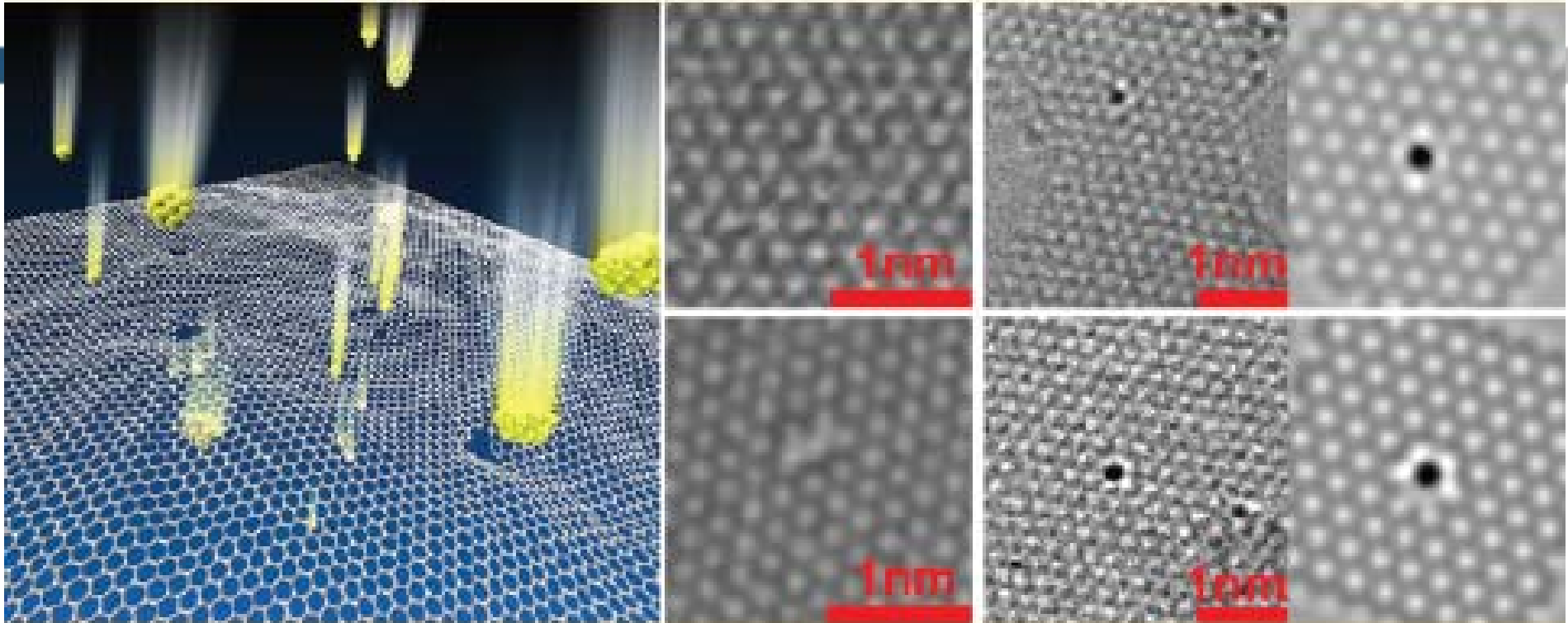


Conventional nanolithography (EBL) leaves residues that influence response. Cleaning in H<sub>2</sub>/Ar reveals the properties of pristine devices.

Graphene shows low response to gases!  
e.g. Reduced graphene oxide shows ppb sensitivity to warfare agents, explosives and NO  
(J.T. Robinson, *Nano Lett.*, 8 (2008) 3137 R.B. Kaner, *ACS Nano*, 3 (2009) 301 L. Liu, *ACS Nano* 5 (2011) 6955)

A.T.C. Johnson, *Nano Lett.*, 9 (2009) 1472

# Single atom substituted graphene



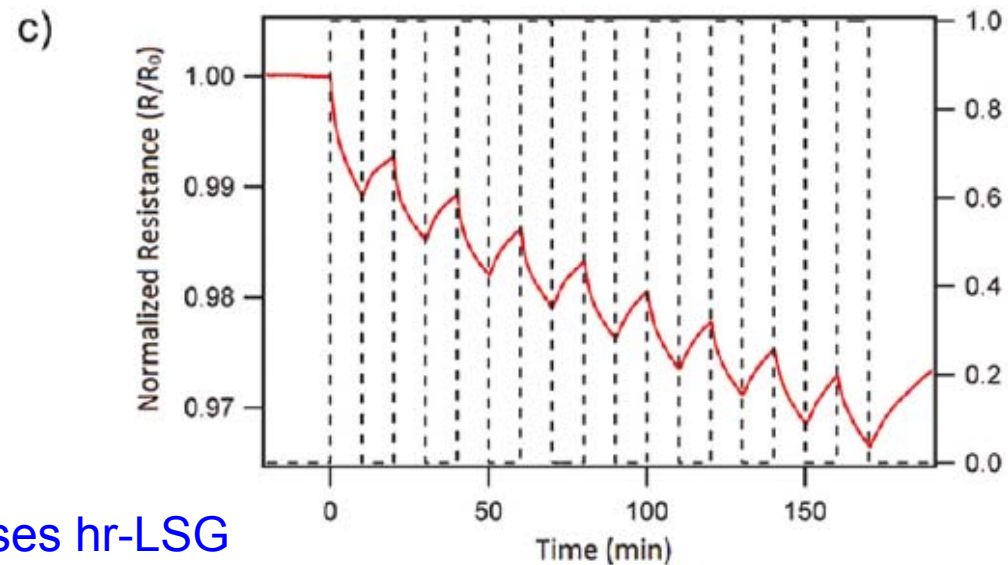
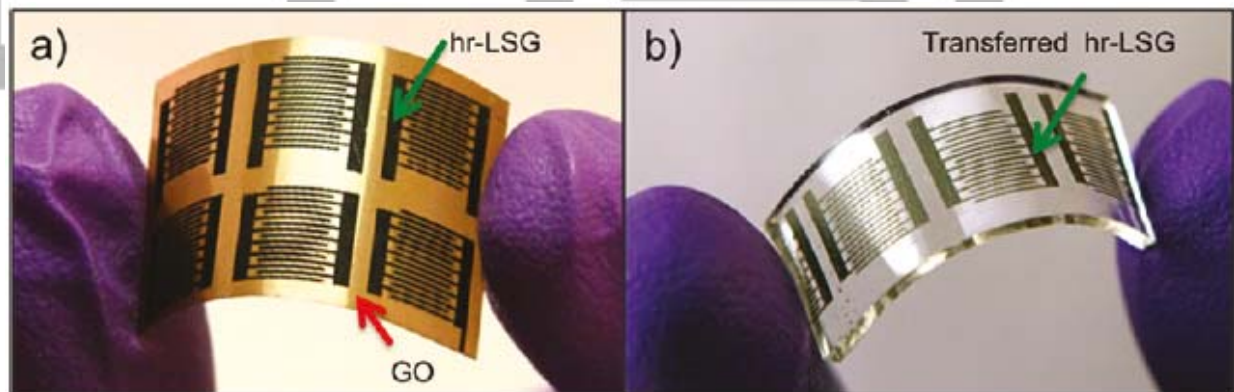
1. Create vacancies by high-energy atom bombardment (Au). Monovacancies, bivacancies selectively created by confining the kinetic energy of incoming atoms
2. Vacancy filling with different dopants (N, B, Pt, Co, In) by ion beam or sputtering

H. Wang et al., *Nano Lett.* 12 (2012) 141

# Laser scribed graphene



LSG is produced and patterned (mask less) from direct laser irradiation of graphite oxide films under ambient conditions



NO<sub>2</sub> detection using all-organic flexible interdigitated electrodes. The sensor uses hr-LSG as the active electrodes and marginally laser-reduced graphite oxide as the detecting media. The NO<sub>2</sub> concentration is 20 ppm in dry air gas.

V. Strong et al., *ACS Nano*, 6 (2012) 1395



# Pristine graphene transistor

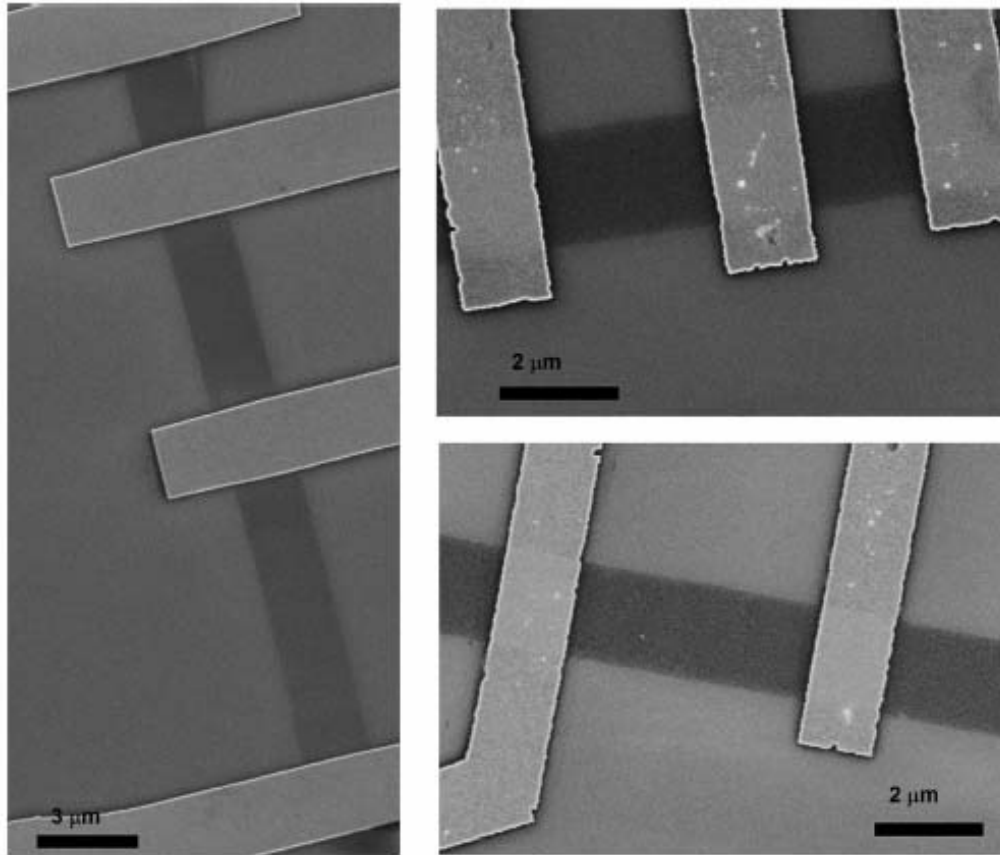
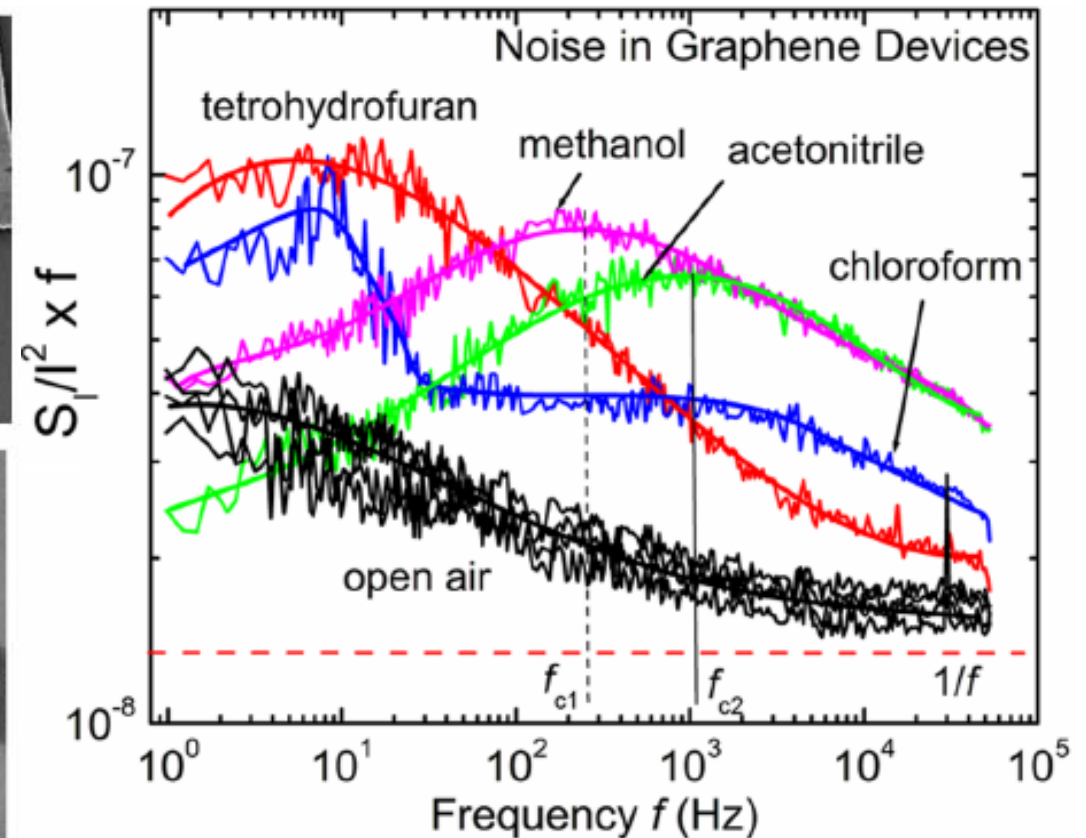


Figure 1. Scanning electron microscopy images of back-gated graphene devices with different number of top electrodes. In the

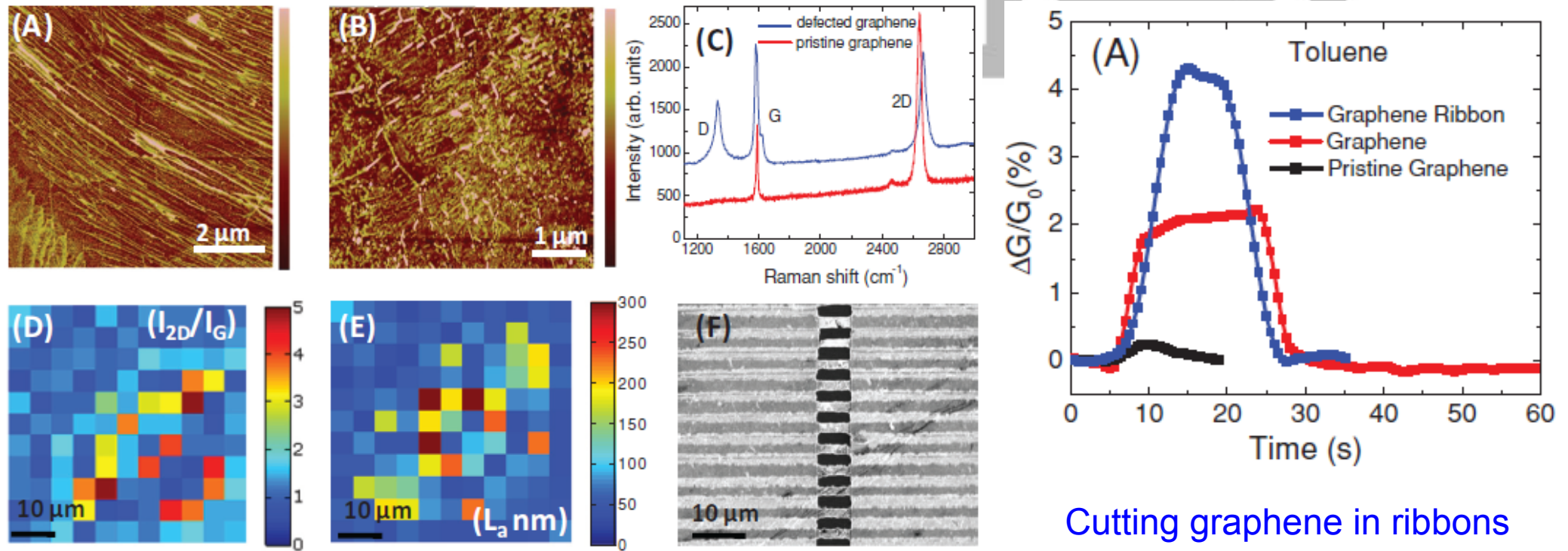


The low-frequency noise spectra of graphene is affected by vapors of different chemicals by inducing Lorentzian components with distinctive features.

S. Rumyantsev et al., *Nano Lett.*, 12 (2012)

2294

# Polycrystalline graphene ribbons



**Figure 1.** (A and B) AFM images of CVD graphene used for sensors, color scales are 10 and 5 nm, respectively, (C) Raman spectra of pristine and CVD-based “defective” graphene samples, (D) map of  $I_{2D}/I_G$  ratio indicating our CVD process produces mono to few layer graphene, (E) map of crystallite size indicative of 30 to >300 nm distance between line defects with an average  $L_a \sim 80$  nm (see text), and (F) Scanning electron microscopy image of CVD graphene ribbons.

Cutting graphene in ribbons the width of which is comparable to the dimensions of line defects increases sensitivity to ppb levels.

A. Salehi-Khojin et al., *Adv. Mat.*, 24 (2012)

# Conclusions and outlook



- Carbon nanomaterials show interesting properties for trace detection of ambient pollutants
- There is a need for cost-effective, scalable production methods that retain the essential properties of such materials
- Functionalisation (surface engineering) is the way to increase sensitivity and minimize unwanted effects
- Carbon nanomaterials could be used in ultra-low power RFID tags for ubiquitous environmental monitoring

# Conclusions and outlook (II)

- Single atom substitution brings about accurate control of surface properties of graphene
- Electrospinning of carbon nanofibers or laser scribed graphene are scalable techniques for producing unexpensive AQC sensors for mass market applications
- The previous techniques are well adapted for producing sensors on flexible substrates
- The analysis of low-frequency noise in carbon nanomaterials and, particularly, in graphene can be of interest for increasing selectivity